

FAX-L350

FAX-L350J

PARTS

CATALOG

REVISION 1

FAX-L350	H12-1573	230V	EC
FAX-L350	H12-1574	230V	UK
FAX-L350	H12-1575	230V	GER
FAX-L350	H12-1576	230V	CHN
FAX-L350	H12-1577	230V	FRN
FAX-L350	H12-1578	230V	AUS
FAX-L350	H12-1579	230V	AE
FAX-L350J	H12-1656	230V	CHN
FAX-L350	H12-2149	230V	KOR
HANDSET KIT E3	H12-3603		
HANDSET KIT U3	H12-3614		

Canon

MAY 2001

HY8-30AJ-010

Application

This manual has been issued by Canon Inc. for qualified persons to learn technical theory, installation, maintenance, and repair of products. This manual covers all localities where the products are sold. For this reason, there may be information in this manual that does not apply to your locality.

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DTP System

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1. ILLUSTRATION INDEX
2. PARTS LAYOUT & PARTS LIST
3. TOOL
4. LUBRICATIONS
5. GUIDE TO REPLACEMENT
6. NUMERICAL INDEX

II. ABOUT THIS MANUAL

1. ILLUSTRATION INDEX

For illustration index, the parts layout illustrations in this parts catalog are listed in abbreviated form in order of illustration number to identify the pages they appear on. To find an illustration of a part, see the ILLUSTRATION INDEX.

2. PARTS LAYOUT & PARTS LIST

Parts layout illustration

a) Parts search

Find a part from the parts layout illustration and find its key number from the parts list to identify the part number and name.

Further, screws, nuts, washers, grip rings, pins and spacers are mentioned in the parts list.

Note: If parts have the same or similar shape but different specifications, their key number is assigned to several part numbers and names in the parts list.

b) Parts replacement procedure

The parts layout illustrations are arranged according to the disassembly procedure of the product. When a unit in the illustration can be disassemble further, a reference illustration page of the disassembly will be included.

Parts where grease is to be applied are displayed as "Lubrication". When replacing parts, or if grease has accidentally been wiped off, refer to "4". (Lubrications), and reapply the grease.

The parts require carefully work are marked "See page 5-x". So refer to the corresponded page "5". (GUIDE TO REPLACEMENT).

The letters (A , B etc.) in the illustration indicate the connection locations of cables and screws.

Parts list

a) FIGURE & KEY No.

The FIGURE & KEY No. column corresponds to the key numbers assigned to the parts in the parts layout illustration.

It also corresponds to the part locations printed on the PC board.

b) PART NUMBER

The PART NUMBER column gives the part numbers corresponding to the key numbers. To order a part, indicate the part number clearly.

Note: Parts marked NPN are not service parts.

c) RANK

The service parts with N in the RANK column are order parts.

d) QTY

The QTY column gives the number of parts in the corresponding components layout illustration.

e) DESCRIPTION

The DESCRIPTION column gives the part names in English.

To order a part, indicate the part name, too.

3. TOOL

This is a list of tools used for servicing products.

4. LUBRICATIONS

Where grease is to be applied in order to allow moving parts to work smoothly, and to increase conductivity, the type and amount of grease to be used will be mentioned.

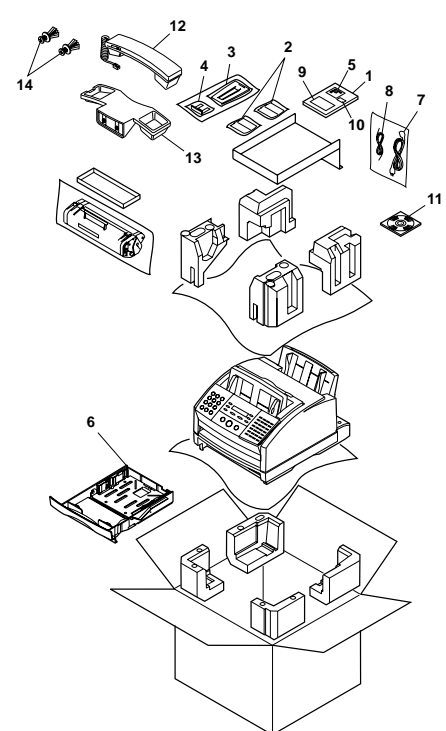
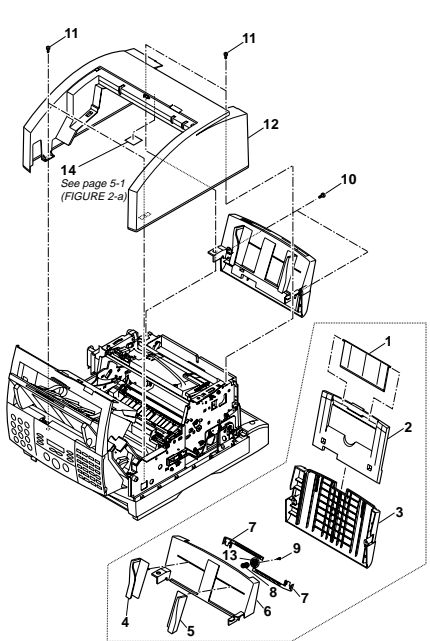
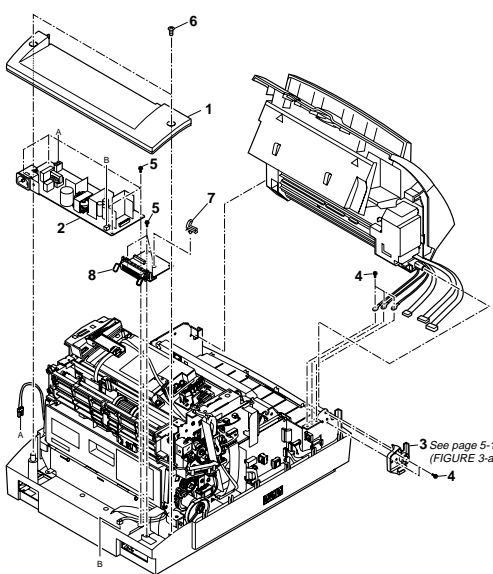
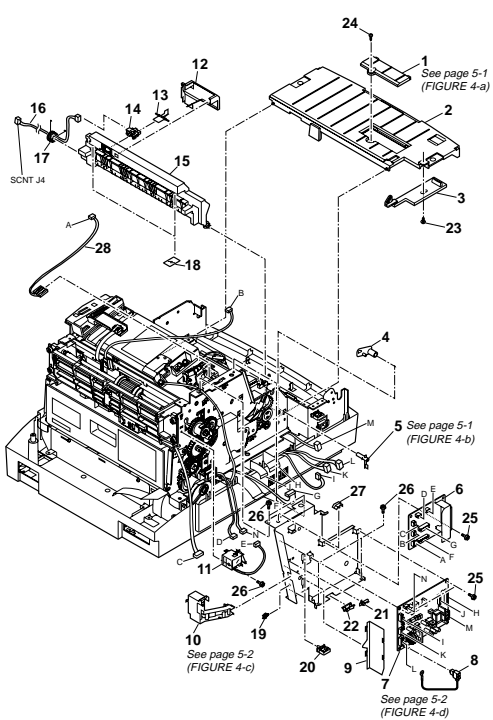
5. GUIDE TO REPLACEMENT

Explains the special cares and cautions for the parts replacement.

6. NUMERICAL INDEX

All the parts listed in this parts catalog are arranged in order of part number. You can identify part locations and names from the NUMERICAL INDEX.

1. ILLUSTRATION INDEX

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FIGURE 9 READING ASS'Y 2

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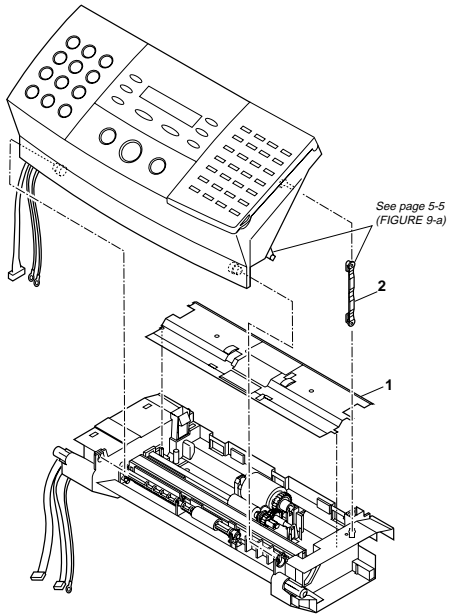


FIGURE 10 OPERATION PANEL ASS'Y & ADF UPPER

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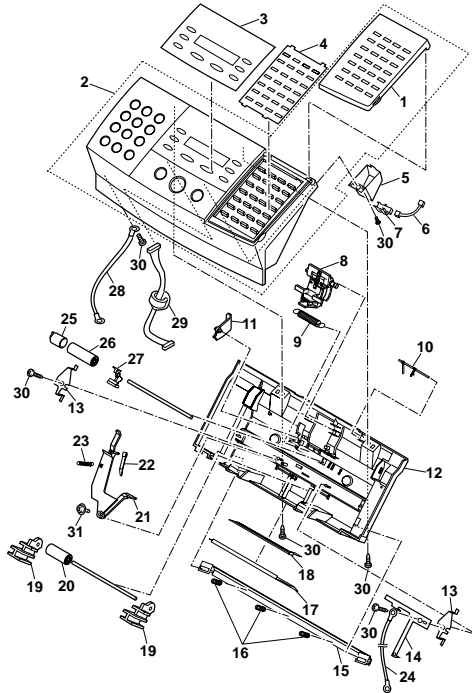


FIGURE 11 ADF LOWER

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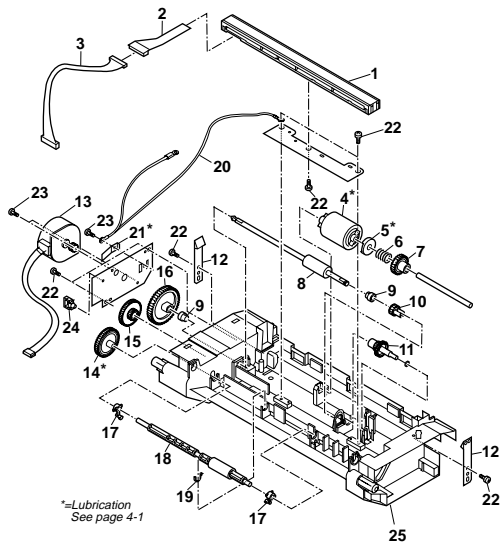


FIGURE 12 SCANNER ASS'Y

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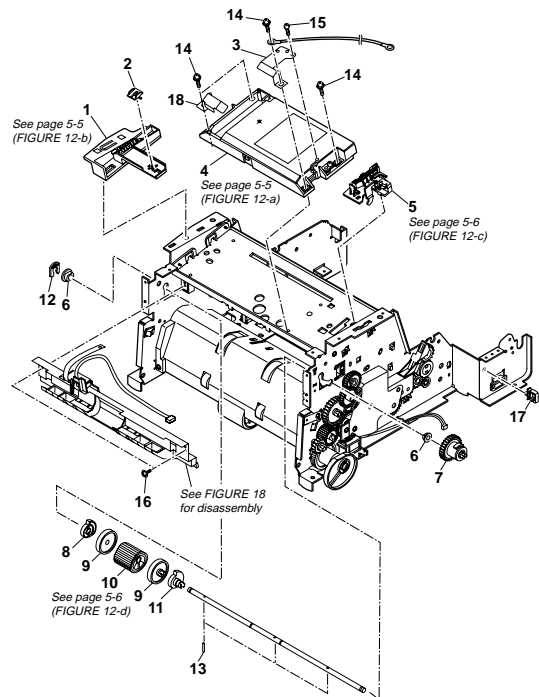


FIGURE 13 PAPER FEED SECTION

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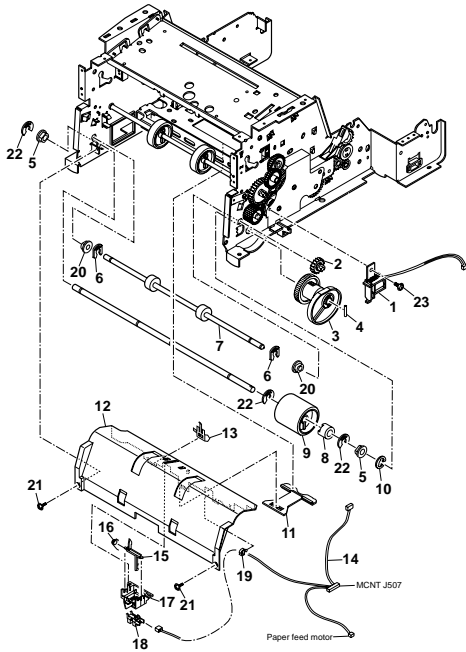


FIGURE 14 DRIVE GEARS

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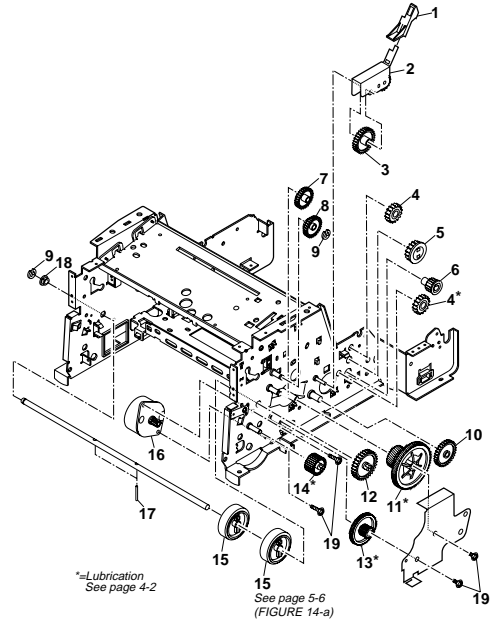


FIGURE 15 FIXING SECTION 1

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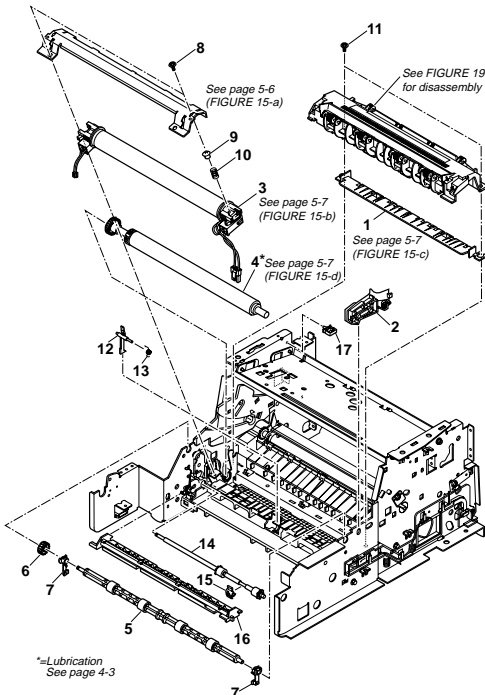


FIGURE 16 FIXING SECTION 2

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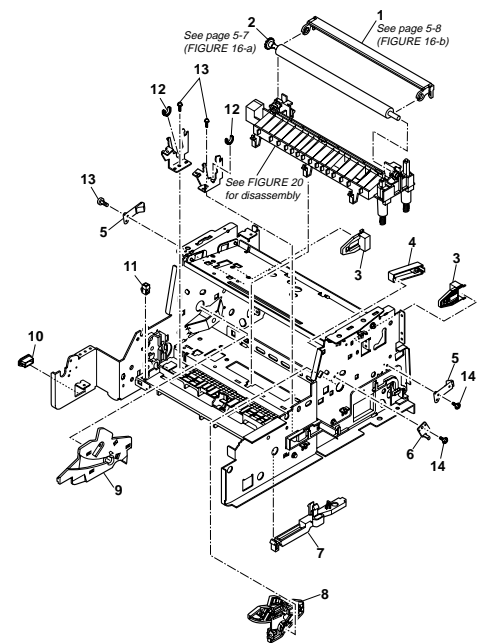


FIGURE 17 ASF ASS'Y

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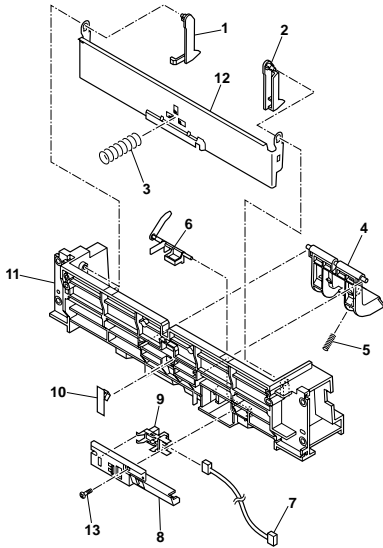


FIGURE 18 TONER DETECTION ASS'Y

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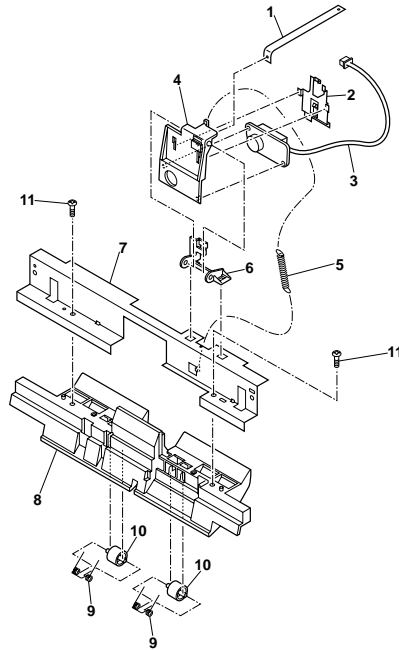


FIGURE 19 DELIEVRY ASS'Y

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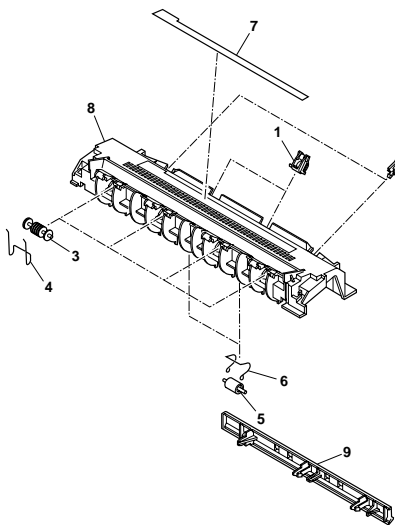
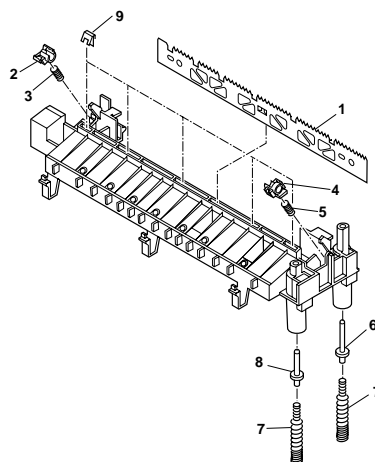
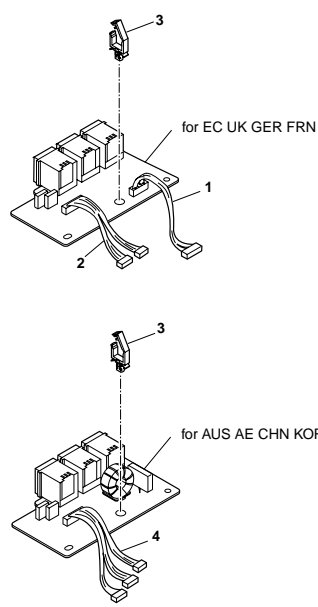
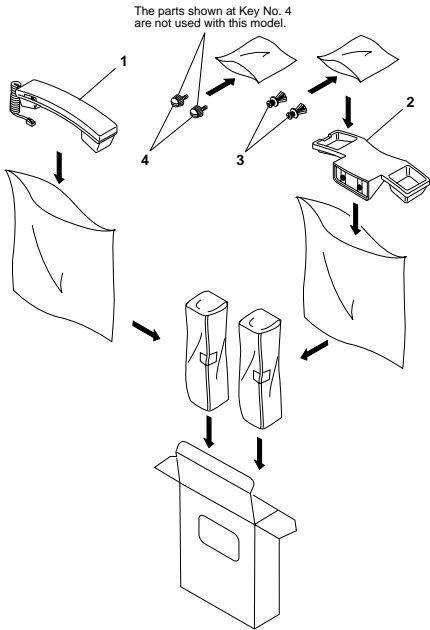
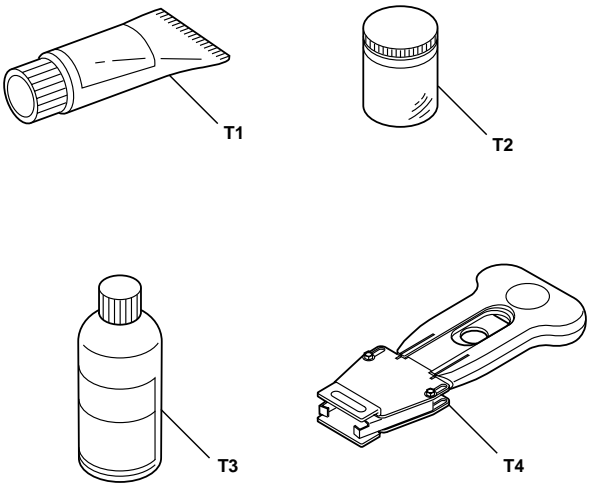


FIGURE 20 TRANSFER BLOCK ASS'Y

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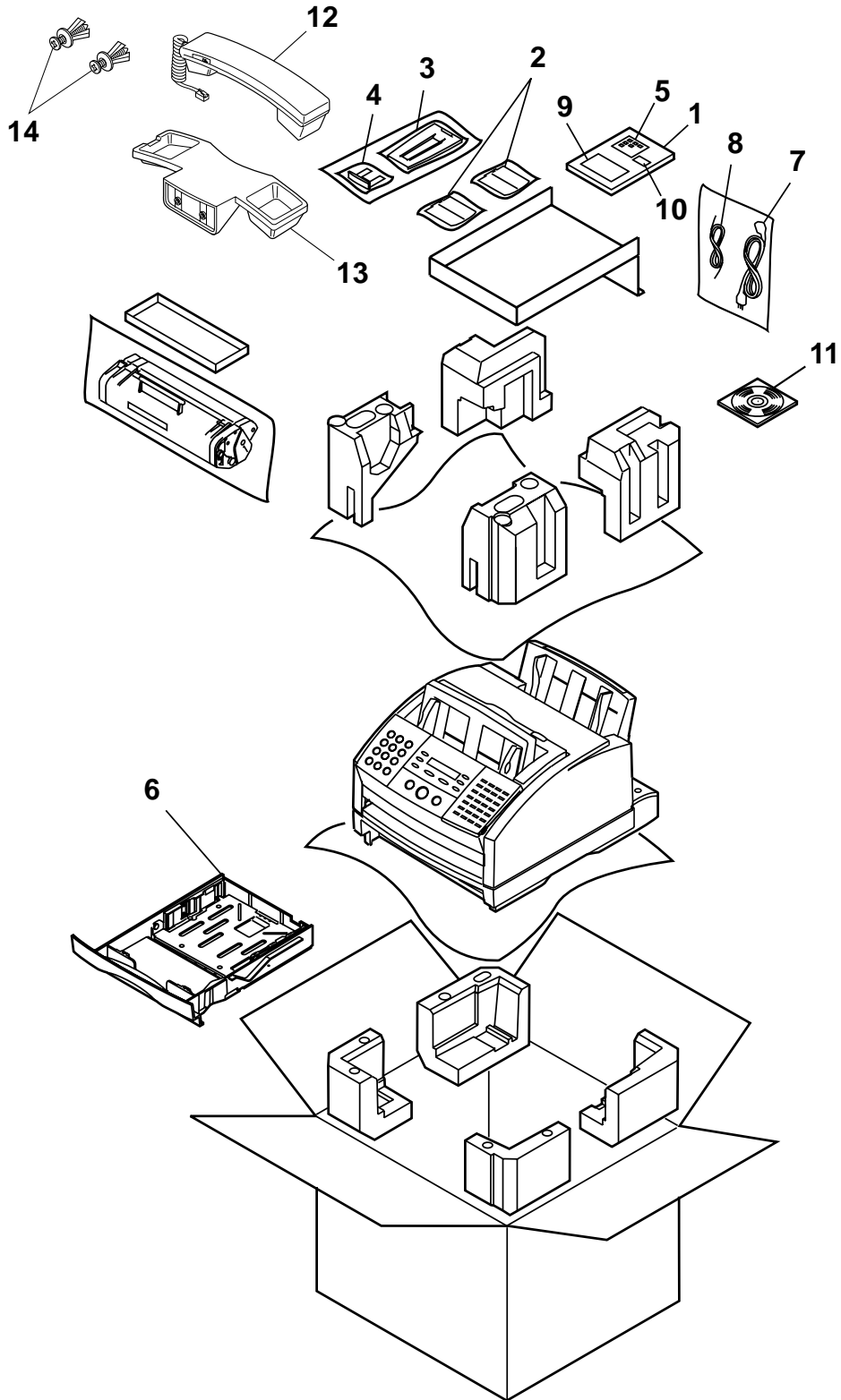


<p>FIGURE 21 CASSETTE ASS'Y</p>	<p>See Page 2-41</p>	<p>FIGURE 22 SCNT BOARD ASS'Y</p>	<p>See Page 2-43</p>
<p>FIGURE 23 PCNT BOARD ASS'Y</p>	<p>See Page 2-45</p>	<p>FIGURE 24 NCU BOARD ASS'Y</p>	<p>See Page 2-47</p>

<p>FIGURE 25 MODULAR BOARD ASS'Y</p>	<p>See Page 2-49</p>	<p>FIGURE 26 HANDSET KIT E3 HANDSET KIT U3</p>	<p>See Page 2-51</p>
 <p>The diagram shows two views of a modular board assembly. The top view is labeled 'for EC UK GER FRN' and shows a board with components 1, 2, and 3. Component 3 is a small rectangular module being inserted into a slot on the board. The bottom view is labeled 'for AUS AE CHN KOR' and shows a similar board with components 1, 3, and 4. Component 4 is a larger rectangular module being inserted into a slot on the board.</p>		 <p>The diagram illustrates the assembly of a handset kit. It shows a handset (1) being inserted into a handset kit (2). The kit is shown in two views: one showing the handset being inserted into the kit, and another showing the kit being inserted into a box. A note states: 'The parts shown at Key No. 4 are not used with this model.' The parts shown at Key No. 4 are small rectangular modules (3) and a larger rectangular module (4).</p>	
<p>FIGURE 27 TOOLS</p>	<p>See Page 3-1</p>		
 <p>The diagram shows four tools labeled T1, T2, T3, and T4. T1 is a tube of adhesive. T2 is a jar of adhesive. T3 is a bottle of adhesive. T4 is a tool with a handle and a metal tip, used for applying adhesive to a component.</p>			

2. PARTS LAYOUT & PARTS LIST

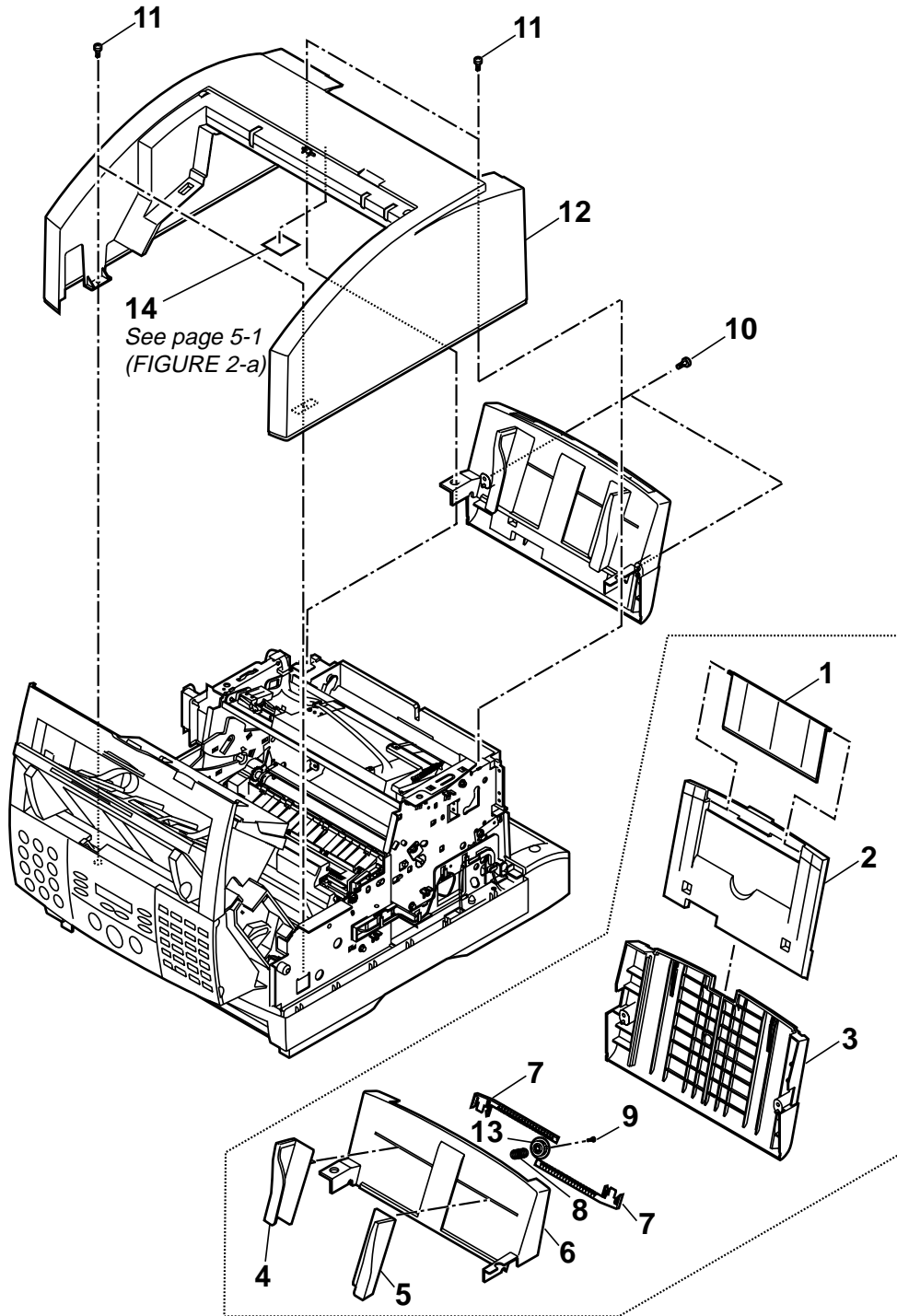
FIGURE 1 FAX-L350/L350J PACKAGE CONTENTS



FAX-L350/L350J 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
1 - 1	HT1-2148-000	N	1	USER'S GUIDE (ENGLISH)	UK AUS AE
	HT1-3092-000	N	1	USER'S GUIDE (MODELE FRANCE)	FRN
	HT1-5068-000	N	1	USER'S GUIDE (DEUTSCH)	GER
	HT1-6041-000	N	1	USER'S GUIDE (CHINESE)	CHN
2	HB1-4360-000		2	TRAY, SUPPORT	
3	HB1-4348-000		1	TRAY, DOCUMENT	
4	HB1-4349-000		1	TRAY, DOCUMENT,EXTENSION	
5	HB1-4357-000		1	LABEL, DESTINATION	
6	HG5-2210-000		1	CASSETTE ASS'Y (A4)	
7	RH2-5344-000		1	POWER SUPPLY CORD	CHN
8	WT3-5020-000		1	CORD, POWER	GER FRN AE KOR
	WT3-5023-000		1	CORD, POWER	AUS
	WT3-5058-000		1	CORD, POWER	UK
	HH2-1914-000		1	MODULAR CORD, 6P	UK
	HH2-2074-000		1	MODULAR CORD (GERM)	GER
9	HH2-2219-000		1	MODULAR CORD	FRN
	HH2-2478-000		1	MODULAR CORD, 2P	AUS
	HH2-2824-000		1	MODULAR CORD, 2P	AE CHN
	HB1-4316-000		1	LABEL, WARNING	EC UK GER FRN AUS AE
	10	HA2-0868-000		1	LABEL, MERCURY
11	HH4-3369-000	N	1	CD-ROM, DRIVER SOFTWARE	CHN(L350)
	HH4-3471-010	N	1	CD-ROM, DRIVER SOFTWARE	UK GER FRN AUS AE
12	HH7-2410-000		1	HANDSET ASS'Y (USA, AG)	CHN
13	HB1-1264-000		1	HANDSET CRADLE	CHN
14	WT2-5465-000		2	RIVET	CHN

FIGURE 2 COVERS & TRAY ASS'Y



FAX-L350/L350J 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
2 - 1	HB1-4340-000		1	TRAY, PAPER FEED,EXTENSION	
2	HB1-4339-000		1	TRAY, PAPER FEED	
3	HB1-4338-000		1	GUIDE, PAPER FEED TRAY	
4	HB1-4336-000		1	GUIDE, PAPER FEED,LEFT	
5	HB1-4337-000		1	GUIDE, PAPER FEED,RIGHT	
6	HB1-4334-000		1	TRAY, PAPER FEED	
7	HB1-3008-000		2	RACK	
8	HS5-2141-020		1	SPRING, SLIDER	
9	XA9-0476-000		1	SCREW, TP M3X8	
10	XB4-7300-807		2	SCREW, TAP TIGHT, BINDING HEAD	
11	XB3-6301-000		4	SCREW, RS, M3X10	
12	HB1-4346-000		1	COVER, UPPER	
13	HS5-0254-000		1	GEAR, Z16	
14	HB1-4380-000		1	SHEET	

FIGURE 3 READING ASS'Y & CIRCUIT BOARDS

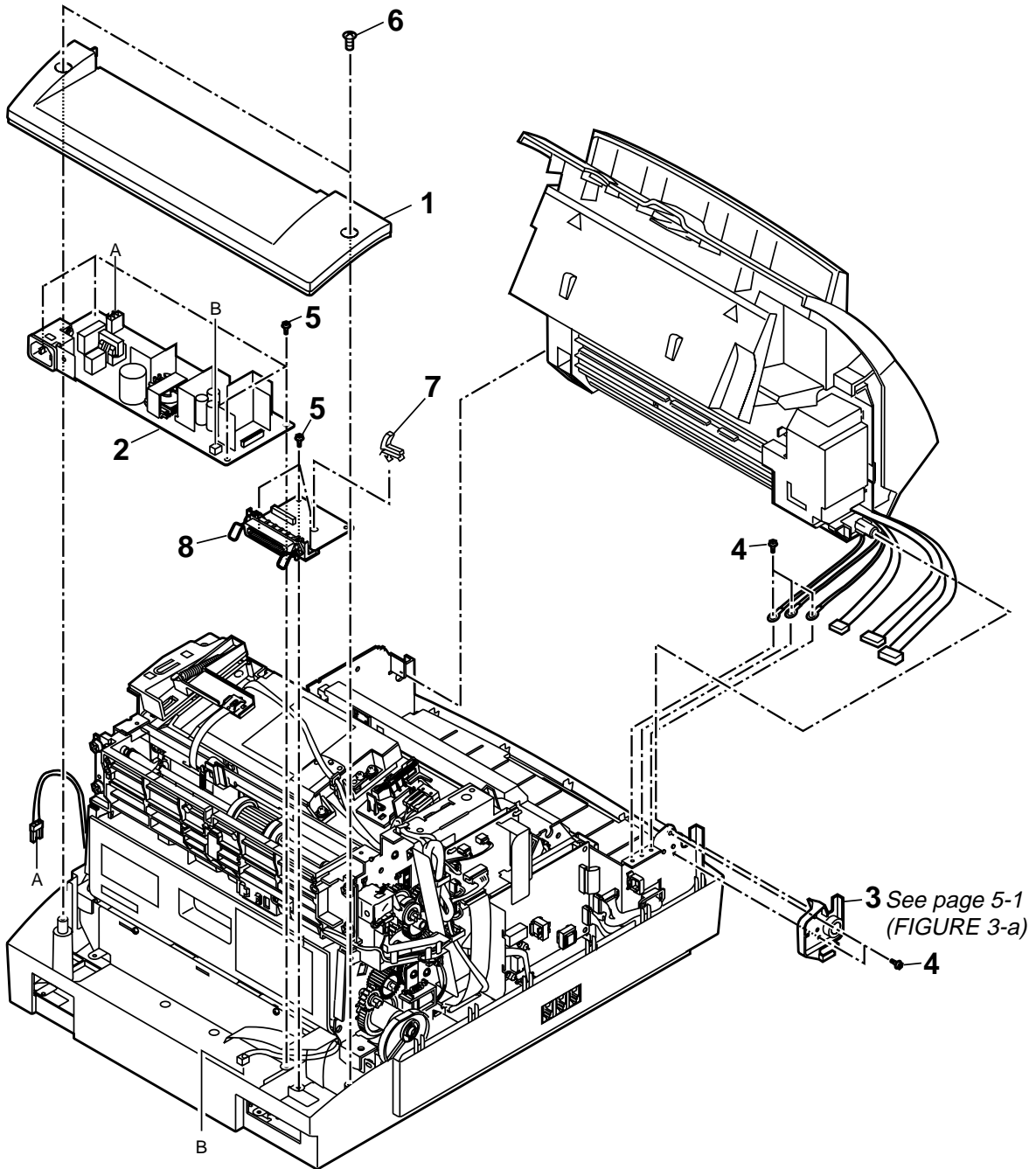
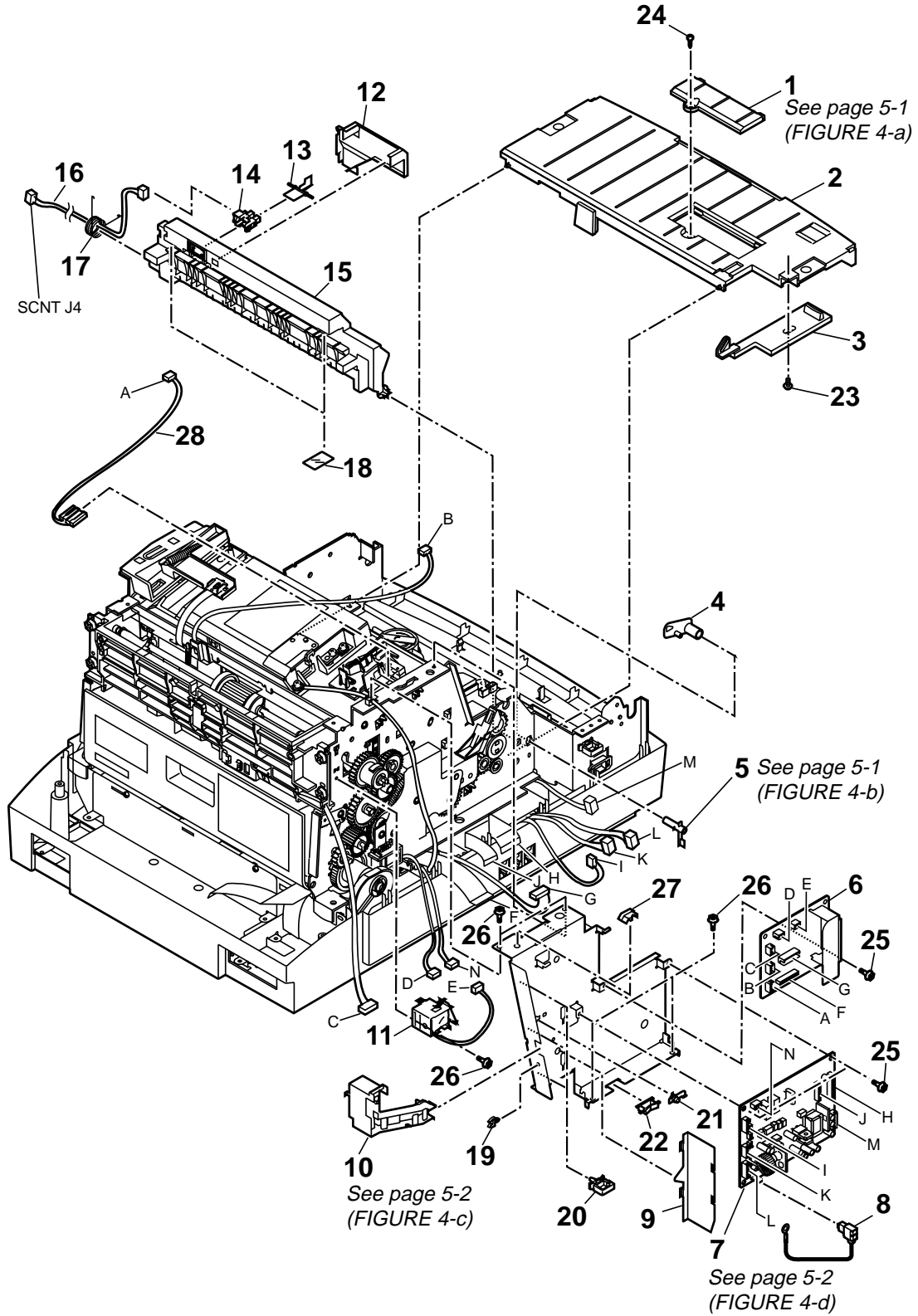


FIGURE 4 CIRCUIT BOARDS & COVERS



FAX-L350/L350J 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
4 - 1	HB1-4332-000		1	COVER, ROM	
2	HB1-4331-000		1	GUIDE, PAPER EJECT	
3	HB1-4333-000		1	LEVER	
4	HB1-4352-000		1	SUPPORT, LEVER	
5	HB1-4353-000		1	SHAFT, SUPPORT,LEVER	
6	HG5-2225-000		1	MCNT BOARD ASSY	
7	HG5-2043-000		1	NCU BOARD ASSY	EC UK GER FRN
	HG5-2048-000		1	NCU BOARD ASSY	AUS AE CHN KOR
8	HH2-2967-000		1	WIRE, GROUNDING	
9	HB1-4359-000		1	COVER, CABLE,MCNT	
10	HB1-4288-000		1	GUIDE, CABLE	
11	HH7-2418-000		1	SOLENOID	
12	HB1-4260-000		1	COVER, OVERFLOW SENSOR	
13	HB1-4259-000		1	ARM, OVERFLOW DETECT	
14	WG8-5362-000		1	PHOTO-INTERRUPTER, TLP1241	
15	HB1-4258-000		1	COVER, PAPER EJECT, FACE DOWN	
16	HH2-2952-000		1	CABLE WITH CONNECTOR, 3P	
17	HS5-2192-000		1	SPRING	
18	HB1-4261-000		2	SHEET	
19	WT2-5026-000		1	CLIP, CABLE	
20	WT2-0317-000		3	CLIP, CABLE	
21	HB1-4361-000		1	SPACER	
22	WT2-5629-000		1	CLIP	
23	XA9-0476-000		1	SCREW, TP M3X8	
24	XB4-7301-007		1	SCREW, TAP TIGHT BH3X10	
25	XB1-2300-807		3	SCREW, CROSS-RECESS, FCH	
26	XB3-6300-800		5	SCREW, RS, M3X8	
27	WT2-5089-000		1	CLAMP	
28	HH2-2968-000		1	CABLE WITH CONNECTOR, 3P	

FIGURE 5 COVERS & MAIN FRAME

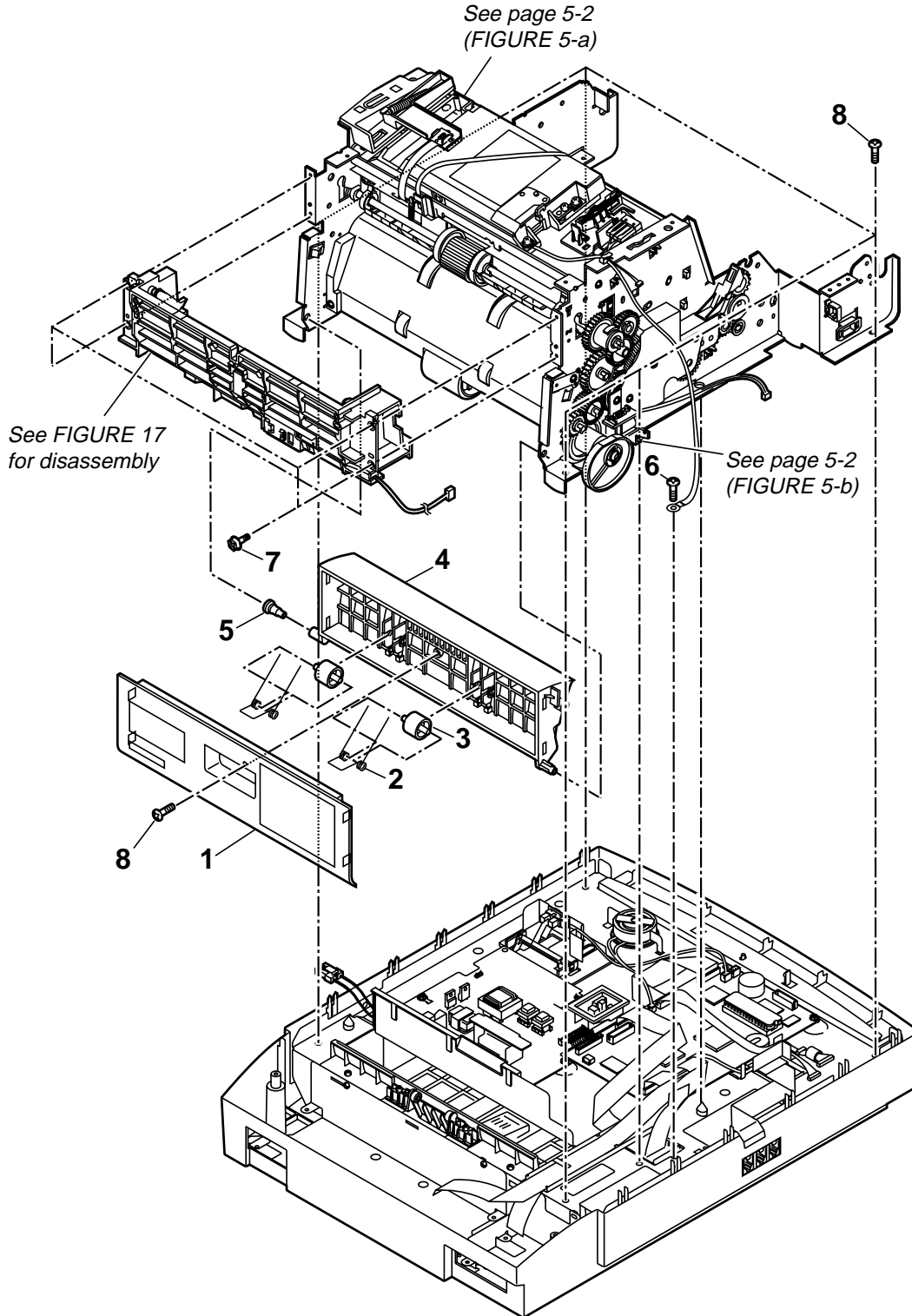
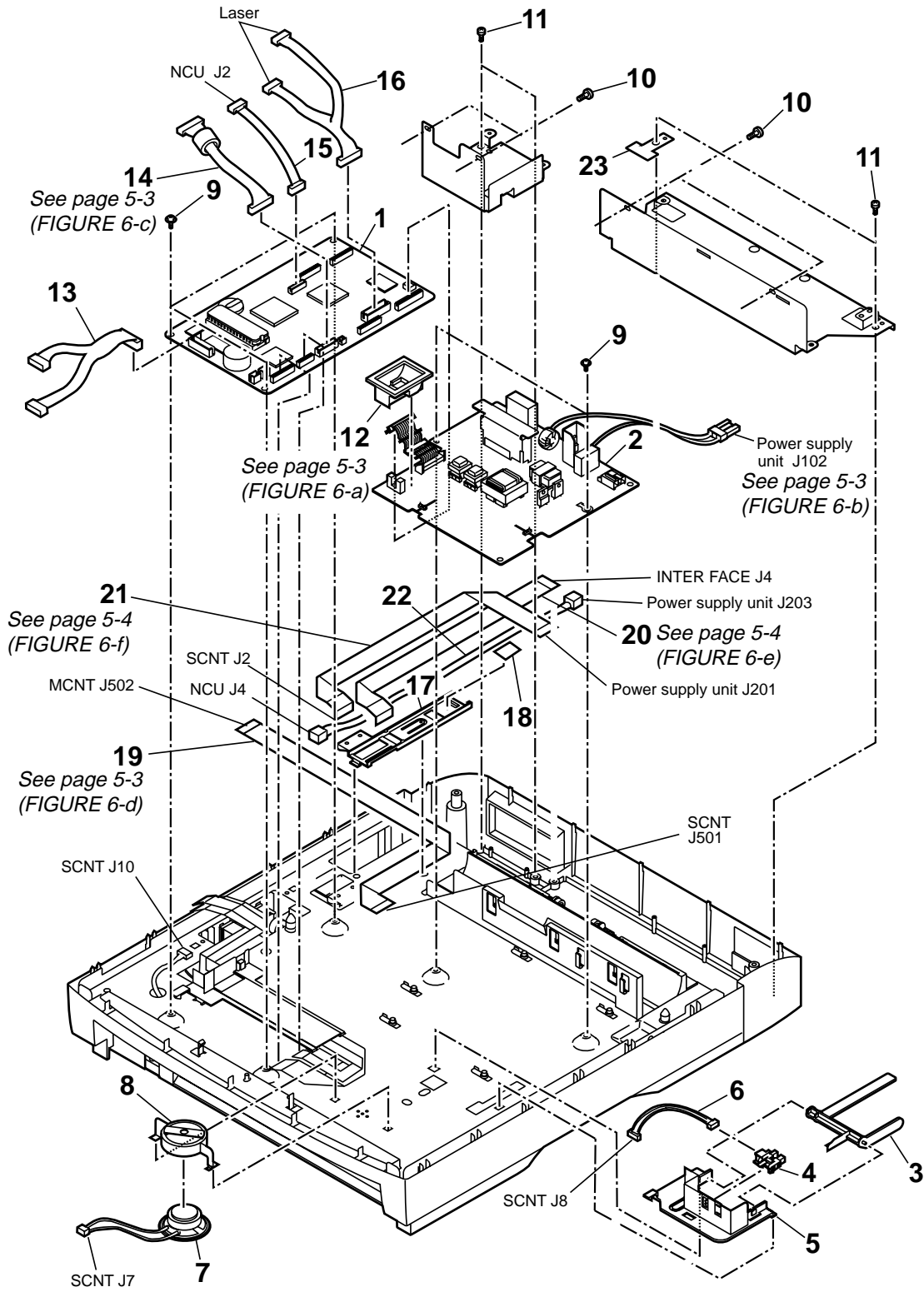


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
5 - 1	HB1-4281-000		1	COVER, UPPER,RELEASE	
2	HS5-2196-000		2	SPRING, WIRE	
3	HS5-6024-000		2	ROLLER, PAPER GUIDE	
4	HB1-4280-000		1	COVER, RELEASE	
5	HB1-4354-000		1	PIVOT	
6	XB3-6300-800		1	SCREW, RS, M3X8	
7	HS5-9012-000		4	SCREW, TAP M3X6	
8	XB4-7401-007		6	SCREW, PAN HEAD SELF-TAPPING	

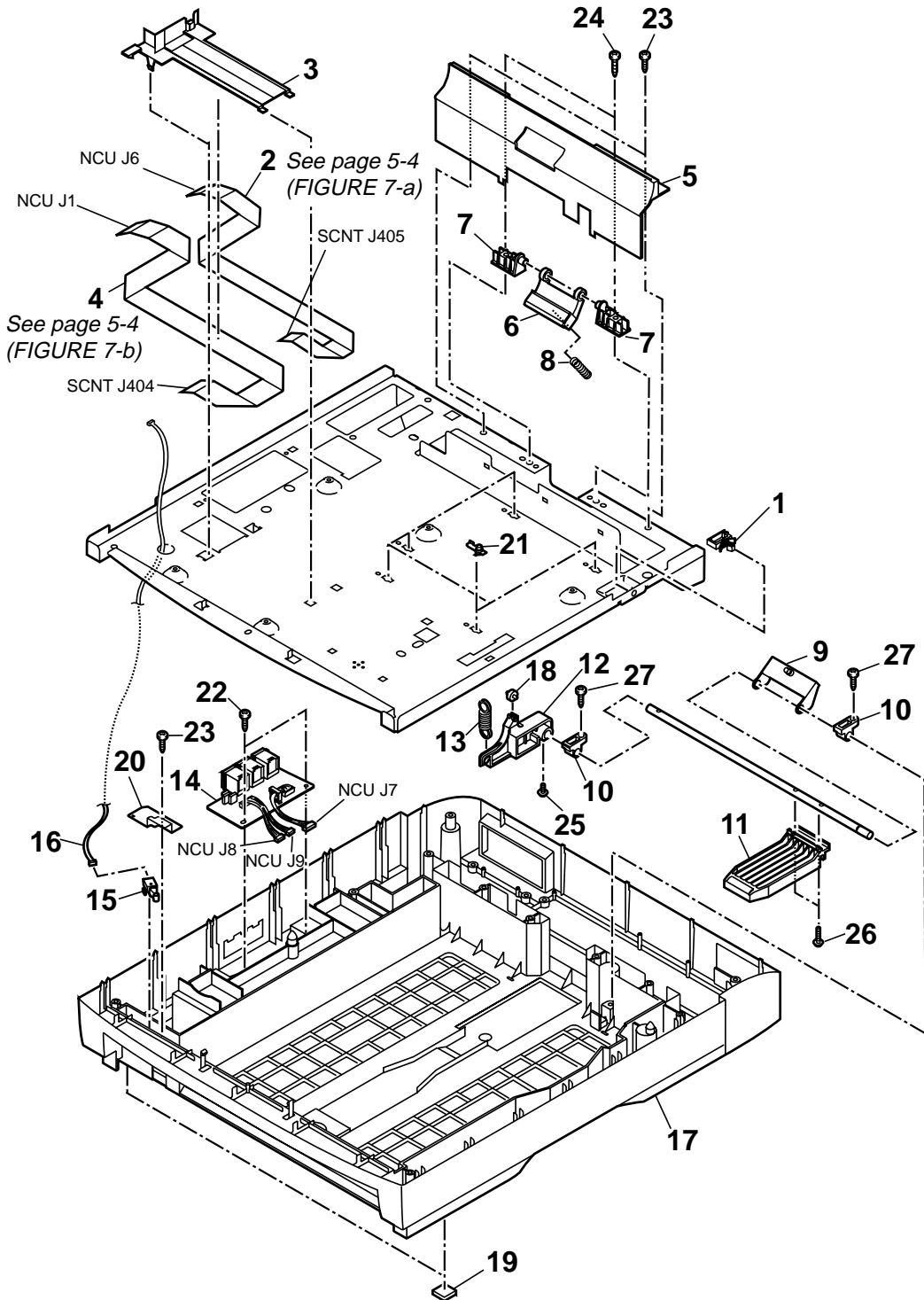
FIGURE 6 CIRCUIT BOARDS



FAX-L350/L350J 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
6 - 1	HG5-2333-000		1	SCNT BOARD ASS'Y	EC UK GER FRN AUS AE CHN(L350)
	HG5-2406-000		1	SCNT BOARD ASS'Y	CHN(L350J)
	HG5-2415-000		1	SCNT BOARD ASS'Y	KOR
2	HG5-2221-000		1	PCNT BOARD ASS'Y	
3	HB1-4299-000		1	ARM, DETECTION (RPS)	
4	WG8-5362-000		1	PHOTO-INTERRUPTER, TLP1241	
5	HB1-4300-000		1	MOUNT, ARM,DETECTION	
6	HH2-2951-000		1	CABLE WITH CONNECTOR, 3P	
7	HG5-2407-000		1	SPEAKER UNIT	
8	HB1-3023-000		1	HOLDER, SPEAKER	
9	XA9-0863-000		5	SCREW, TAP M3X6	
10	XB3-6300-800		4	SCREW, RS, M3X8	
11	XB4-7401-007		2	SCREW, PAN HEAD SELF-TAPPING	CHN(L350J) KOR
	XB4-7401-007		4	SCREW, PAN HEAD SELF-TAPPING	EC UK GER FRN AUS AE CHN(L350)
12	RF5-2382-000		1	COVER, WATERPROOF	
13	HH2-2954-000		1	CABLE WITH CONNECTOR, 10P	
14	HH2-2959-000		1	CABLE WITH CONNECTOR, 9P	
15	HH2-2964-000		1	CABLE WITH CONNECTOR, 6P	
16	HH2-2956-000		1	CABLE WITH CONNECTOR, 11P	
17	HB1-4295-000		1	GUIDE, CABLE,SCNT	
18	HB1-4383-000		1	SHEET	
19	HH2-2946-000		1	CABLE, FLAT, 21P	
20	HH2-2949-000		1	CABLE, FLAT, 20P	EC UK GER FRN AUS AE CHN(L350)
21	HH2-2950-000		1	CABLE, FLAT, 16P	
22	HH2-2962-000		1	CABLE WITH CONNECTOR, 2P	
23	HB1-4396-000		1	PLATE, GROUNDING	EC UK GER FRN AUS AE CHN(L350)

FIGURE 7 CIRCUIT BOARD & PAPER PICKUP SECTION



FAX-L350/L350J 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
7 - 1	WT2-0317-000		1	CLIP, CABLE	
2	HH2-2947-000		1	CABLE, FLAT, 14P	
3	HB1-4301-000		1	GUIDE, CABLE,NCU	
4	HH2-2948-000		1	CABLE, FLAT, 23P	
5	HB1-4296-000		1	GUIDE, CASSETTE,PAPER FEED	
6	HB1-4673-000		1	PAD, SEPARATION	
7	HB1-4674-000		2	SUPPORT, SEPARATION PAD	
8	HS5-2198-000		1	SPRING, COMPRESSION	
9	HB1-4289-000		1	MOUNT, SHAFT	
10	HS5-1044-000		2	BUSHING	
11	HB1-1886-020		1	ARM, LIFTING	
12	HB1-1885-000		1	LEVER, LIFTING	
13	HS5-2197-000		1	SPRING, COMPRESSION	
14	HG5-2223-000		1	MODULAR BOARD ASS'Y	EC UK GER FRN
	HG5-2233-000		1	MODULAR BOARD ASS'Y	AUS AE CHN KOR
15	WC4-5052-000		1	MICRO SWITCH	
16	HH2-2992-000		1	CABLE WITH CONNECTOR, 2P	
17	HB1-4291-000		1	COVER, BOTTOM	EC UK GER FRN AUS AE CHN(L350)
	HB1-4292-000		1	COVER, BOTTOM	CHN(L350J) KOR
18	RB1-2152-000		1	ROLLER, ARM	
19	HB1-4704-000		2	FOOT, PRINTER	
20	HB1-4368-000		1	COVER, SENSOR	
21	HB1-4361-000		5	SPACER	
22	XB4-7300-807		2	SCREW, TAP TIGHT, BINDING HEAD	
23	XB4-7401-007		3	SCREW, PAN HEAD SELF-TAPPING	
24	XB4-7402-009		2	SCREW, SELF-TAPPING, M4X20	
25	XB6-7300-607		1	SCREW, TP, M3X6	
26	XB6-7301-205		2	SCREW, TP, M3X12	
27	XB4-7401-209		2	SCREW, BINDING HEAD, SELF-TPG	

FIGURE 8 READING ASS'Y 1

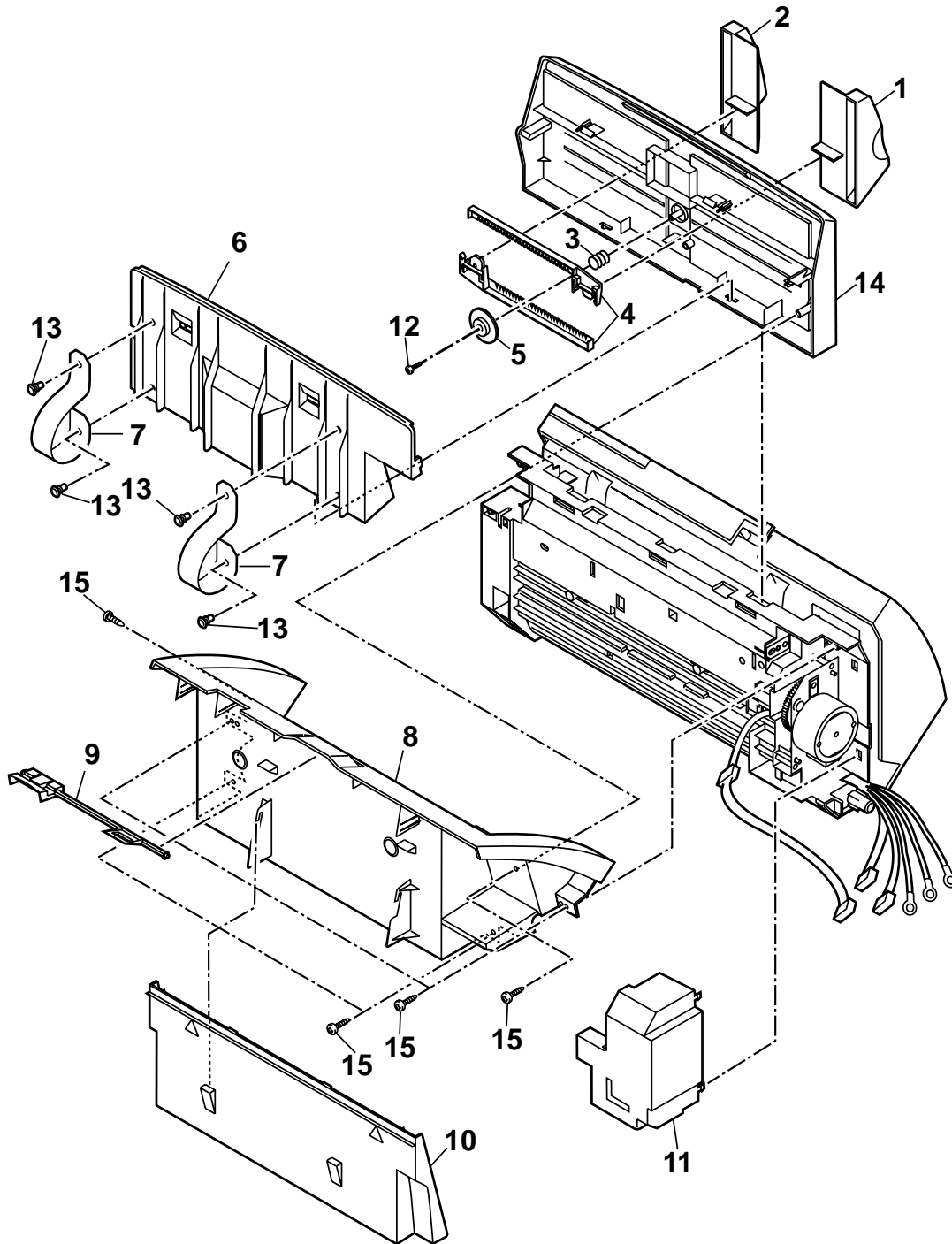


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
8 - 1	HB1-4327-000		1	GUIDE, DOCUMENT FEED,LEFT	
2	HB1-4328-000		1	GUIDE, DOCUMENT FEED,RIGHT	
3	HS5-2141-020		1	SPRING, SLIDER	
4	HB1-3008-000		2	RACK	
5	HS5-0254-000		1	GEAR, Z16	
6	HB1-4330-000		1	GUIDE, PAPER EJECT	
7	HB1-4362-000		2	SHEET	
8	HB1-4323-000		1	COVER, FRONT	
9	HB1-4325-000		1	LEVER, ADF RELEASE	
10	HB1-4324-000		1	DUCT, AIR	
11	HB1-4322-000		1	COVER, GEAR	
12	XA9-0476-000		1	SCREW, TP M3X8	
13	WT8-0053-000		4	REJET	
14	HB1-4329-000		1	COVER, DOCUMENT	
15	XB4-7301-009		6	SCREW, BINDING HEAD SELF-TPG	

FIGURE 9 READING ASS'Y 2

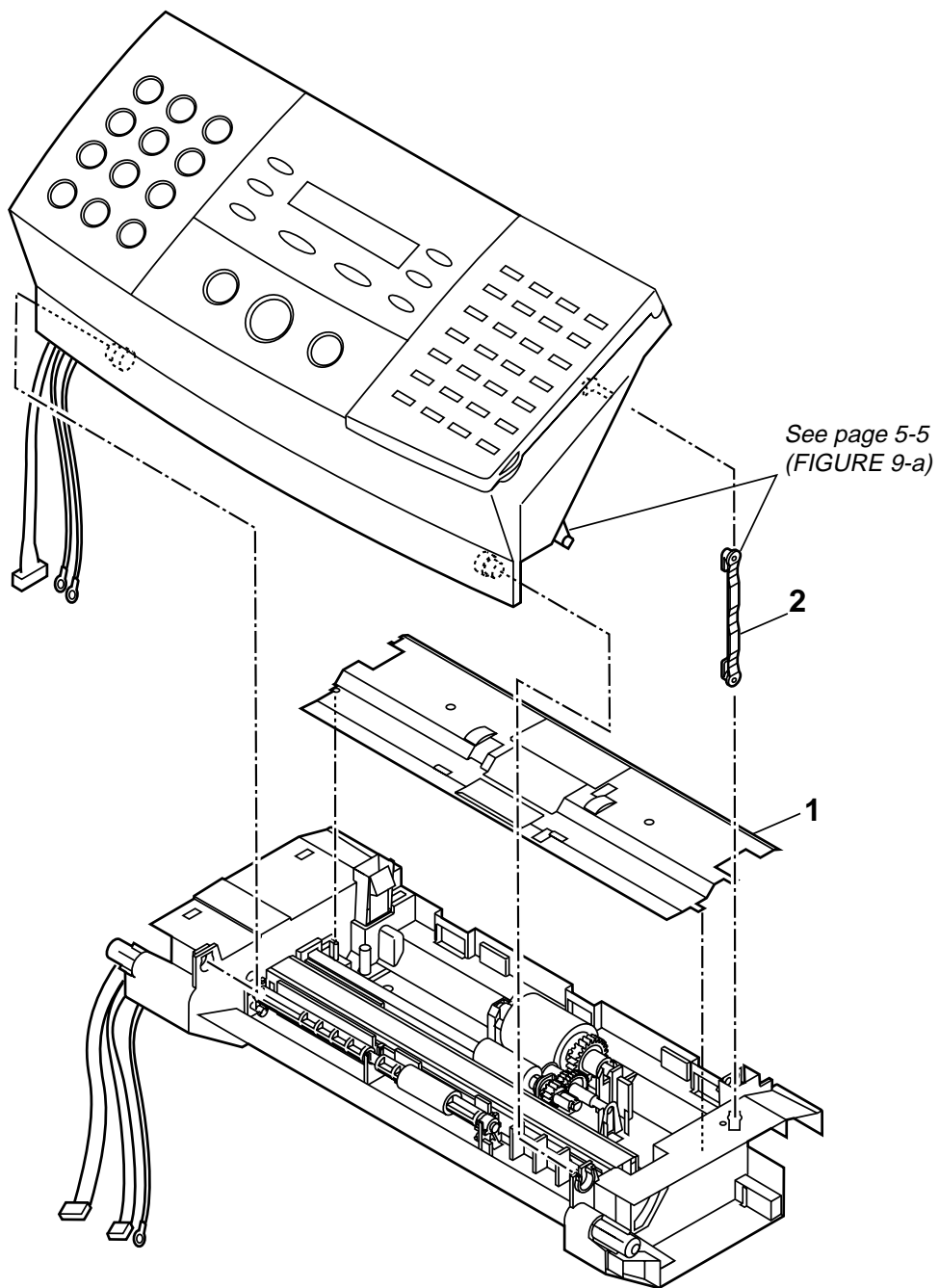
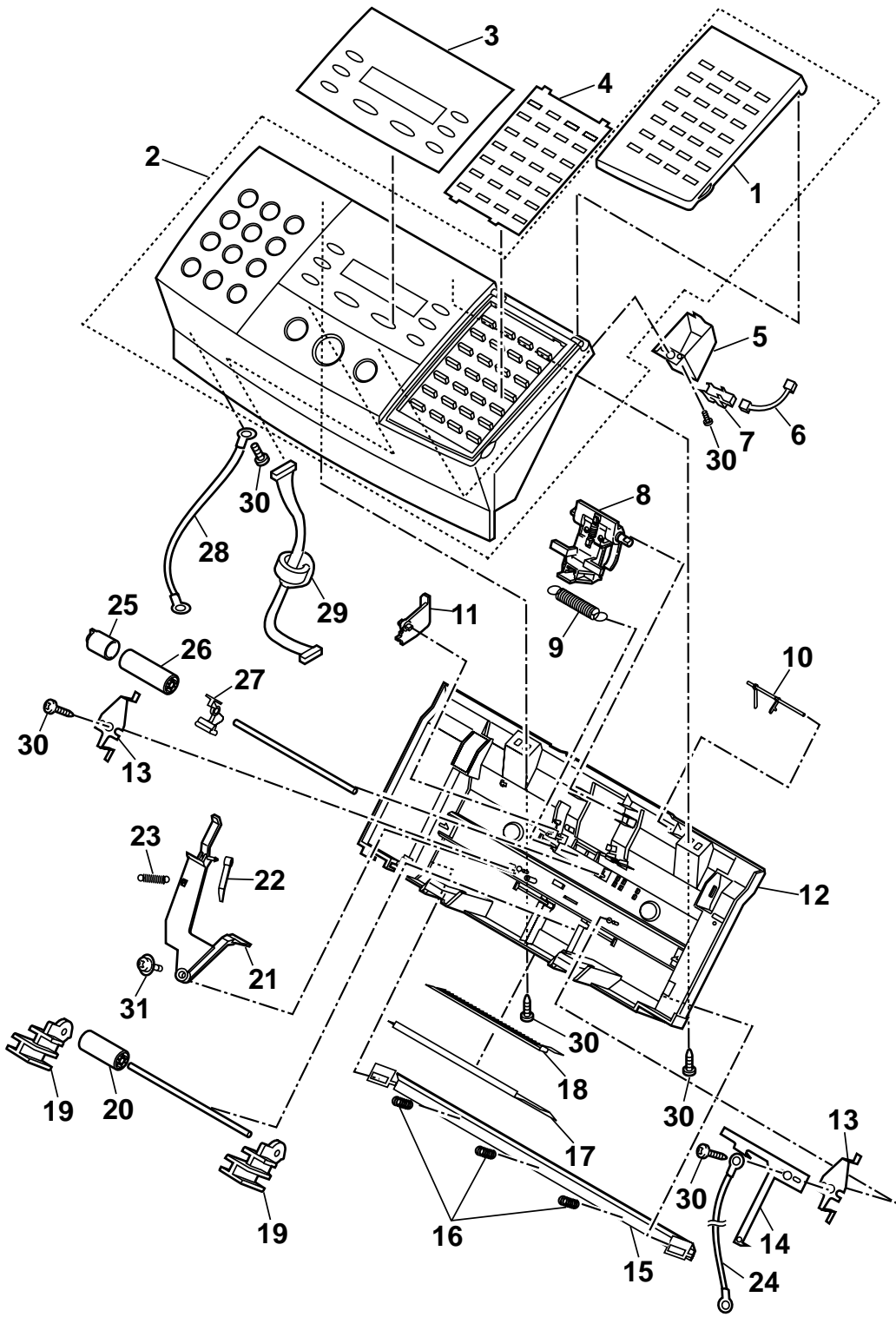


FIGURE 10 OPERATION PANEL ASS'Y & ADF UPPER



FAX-L350/L350J 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
10 - 1	HB1-4397-000		1	COVER, ONE TOUCH DIAL	
2	HG5-2336-000		1	OPERATION PANEL UNIT	
3	HB1-4371-000		1	SHEET, OPERATION PANEL	UK AUS AE
	HB1-4376-000		1	SHEET, OPERATION PANEL	GER
	HB1-4378-000		1	SHEET, OPERATION PANEL	FRN
	HB1-4385-000		1	SHEET, OPERATION PANEL	CHN(L350)
	HB1-4677-000		1	SHEET, OPERATION PANEL	CHN(L350J)
	HB1-4710-000		1	SHEET, OPERATION PANEL	KOR
4	HB1-4372-000		1	SHEET, FUNCTION	UK AUS AE
	HB1-4377-000		1	SHEET, FUNCTION	GER
	HB1-4379-000		1	SHEET, FUNCTION	FRN
	HB1-4386-000		1	SHEET, FUNCTION	CHN
	HB1-4711-000		1	SHEET, FUNCTION	KOR
5	HB1-4318-000		1	HOLDER, SENSOR	
6	HH2-2978-000		1	CABLE WITH CONNECTOR, 3P	
7	WG8-5362-000		1	PHOTO-INTERRUPTER, TLP1241	
8	HG5-1308-000		1	SEPARATION GUIDE ASS'Y	
9	HS5-2078-000		1	SPRING	
10	HB1-4311-000		1	ARM, DETECTION (DS)	
11	HB1-4317-000		1	STOPPER, DOCUMENT	
12	HB1-4309-000		1	FRAME, ADF UPPER	
13	HB1-2866-000		2	PLATE, PRESSURE	
14	HS5-2199-000		1	PLATE, PRESSURE	
15	HF5-0399-000		1	WHITE SHEET UNIT	
16	HS5-2129-000		3	SPRING, WHITE SHEET	
17	HB1-4365-000		1	SHEET, BRUSH, STATIC DISCHARGE	
18	HB1-4072-000		1	BRUSH, STATIC DISCHARGE	
19	HB1-4313-000		2	GUIDE, DOCUMENT EJECT	
20	HS5-6069-000		1	ROLLER, DELIVERY	
21	HB1-4314-000		1	LEVER, DOCUMENT RELEASE	
22	HB1-4315-000		1	CLAW, DOCUMENT RELEASE	
23	HS5-2200-000		1	SPRING	
24	HH2-2958-000		1	WIRE, GROUNDING	
25	HB1-2864-000		1	ROLLER, BACK UP	
26	HS5-6023-030		1	ROLLER, BACK UP	

FIGURE 11 ADF LOWER

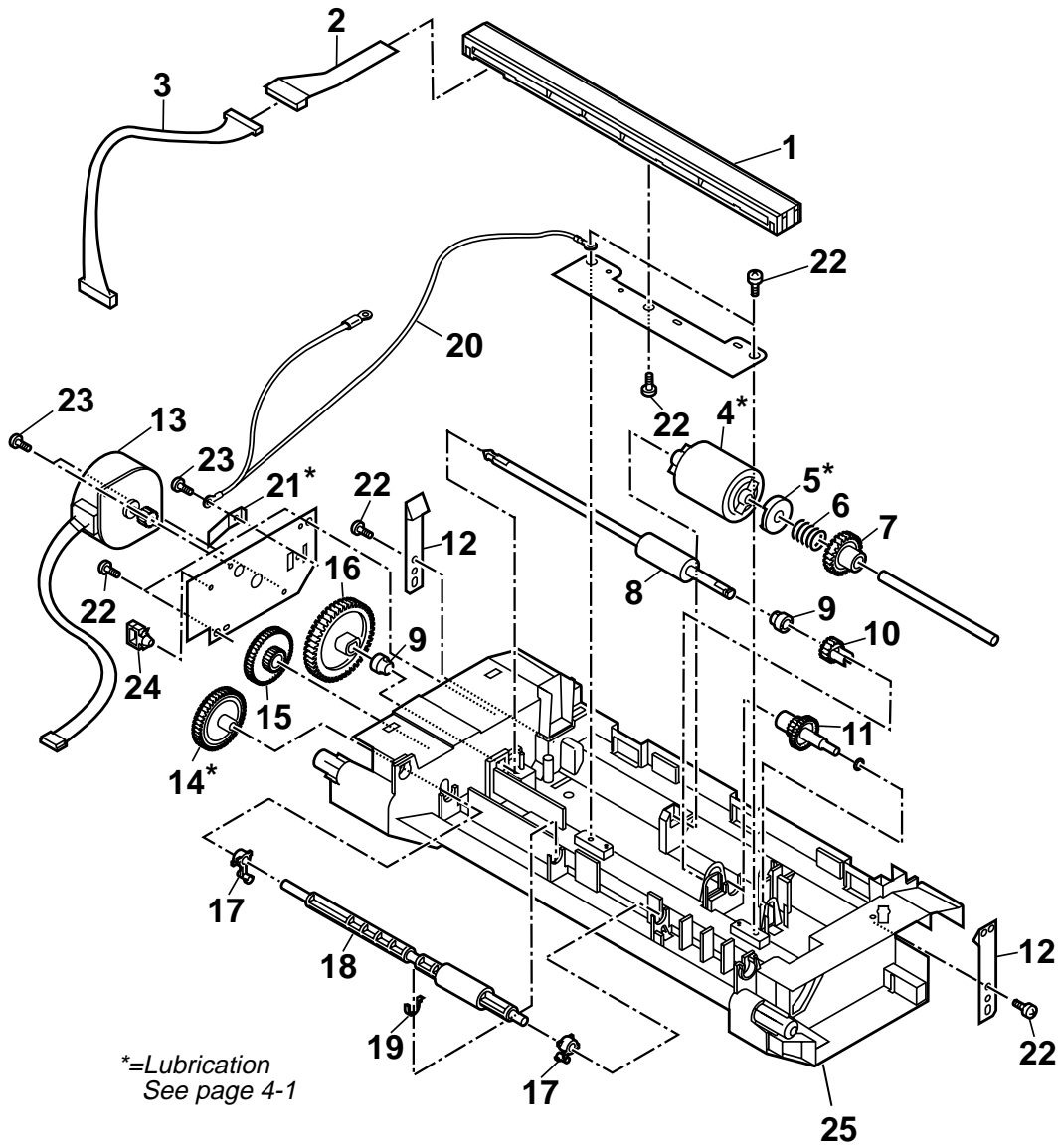
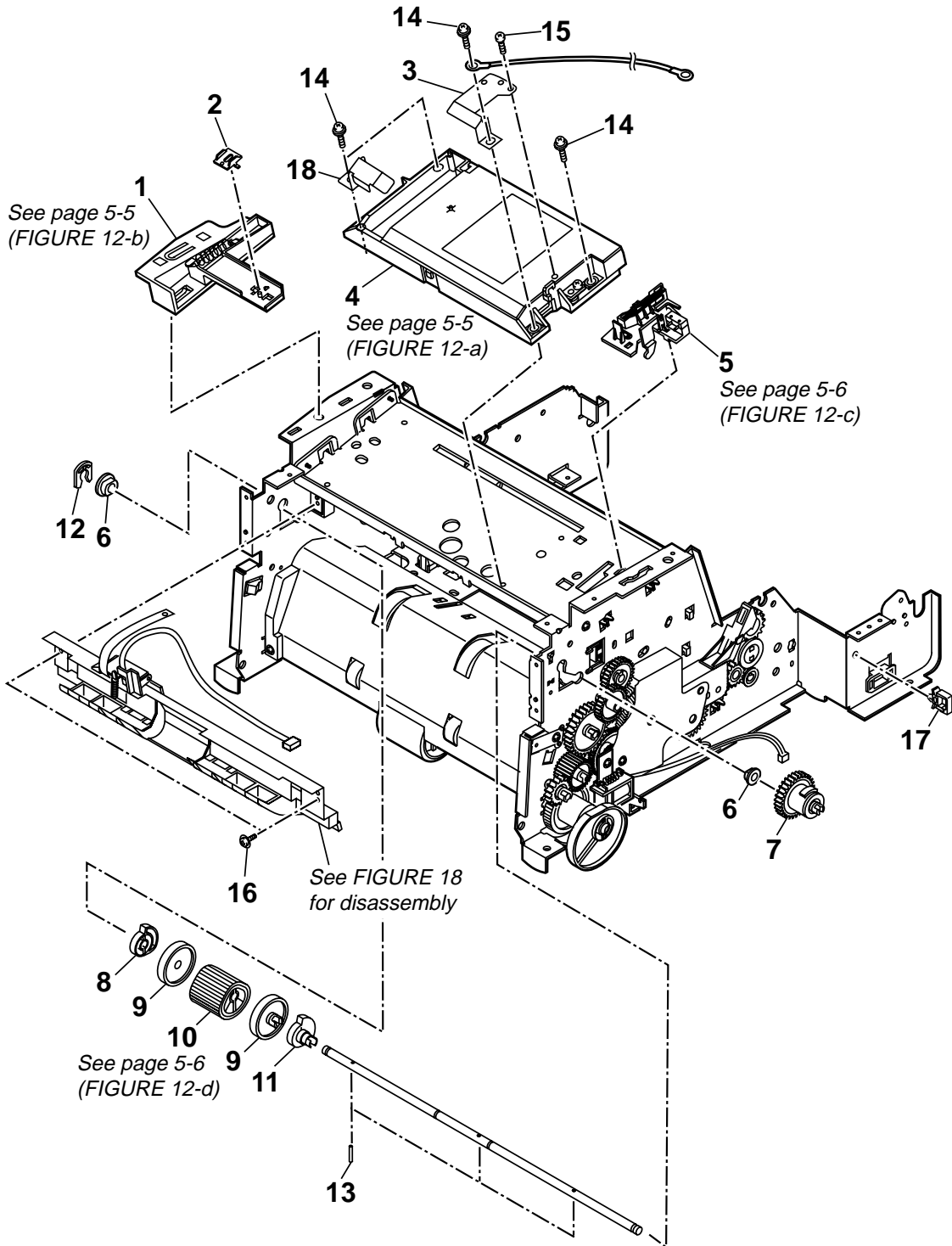


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
11 - 1	HH7-2424-000		1	CONTACT SENSOR UNIT	
2	HH2-2961-000		1	CABLE, FLAT, 12P	
3	HH2-2960-000		1	CABLE WITH CONNECTOR, 9P	
4	HB1-4856-000		1	ROLLER, SEPARATION	
5	HB1-1779-000		1	SPACER	
6	HS5-2077-000		1	SPRING, CLUTCH	
7	HS5-0314-000		1	GEAR, Z40D	
8	HB1-4307-000		1	ROLLER, DOCUMENT FEED	
9	HS1-1063-000		2	BUSHING	
10	HS5-0315-000		1	GEAR, Z21D	
11	HS5-0316-000		1	GEAR, Z21/28B	
12	HF5-0544-000		2	LOCK, OPERATION PANEL	
13	HH7-2419-000		1	MOTOR, DOCUMENT FEED	
14	HS5-0312-000		1	GEAR, Z59D	
15	HS5-0313-000		1	GEAR, Z21/Z54	
16	HS5-0311-000		1	GEAR, Z82D	
17	HS5-1091-000		2	BUSHING	
18	HF5-0543-000		1	ROLLER, DOCUMENT EJECT	
19	HS5-1090-000		1	BUSHING	
20	HH2-2965-000		1	WIRE, GROUNDING	
21	HB1-3036-000		1	PLATE, GROUNDING	
22	XB4-7300-807		7	SCREW, TAP TIGHT, BINDING HEAD	
23	XB1-2300-407		3	SCREW, BH3X4 (S)	
24	WT2-5018-000		1	CLIP, CABLE	
25	HB1-4306-000	N	1	FRAME, ADF, LOWER	

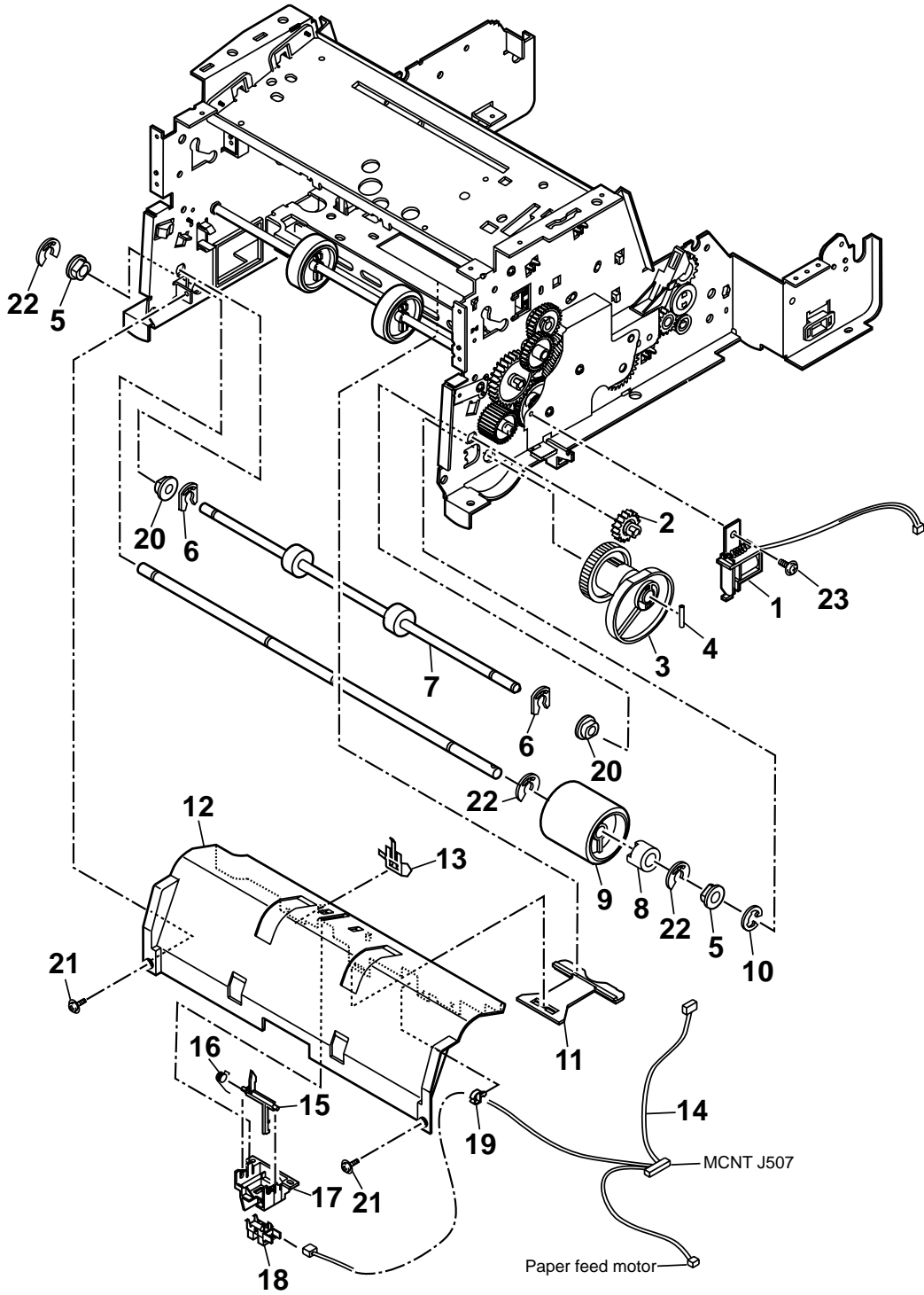
FIGURE 12 SCANNER ASS'Y



FAX-L350/L350J 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
12 - 1	HG5-2180-000		1	ACTUATOR UNIT	
2	HB1-3018-000		1	STOPPER, TAPE	
3	HB1-3418-000		1	PLATE, GROUNDING	
4	RG5-3497-000		1	SCANNER ASS'Y	
5	RG5-3453-000		1	SWITCH LEVER ASS'Y	
6	HS5-1042-000		2	BUSH	
7	HB1-4285-000		1	CLUTCH, PAPER PICK-UP	
8	RB1-7193-000		1	CAM, LEFT	
9	HS5-6068-000		2	ROLLER, SUB	
10	HF5-0547-000		1	PICK-UP ROLLER UNIT	
11	RB2-7848-000		1	CAM, RIGHT	
12	FA3-8727-000		1	RETAINING RING	
13	XD9-0159-000		3	PIN, DOWEL	
14	XB6-7300-807		4	SCREW, TP, M3X8	
15	XB4-7300-807		1	SCREW, TAP TIGHT, BINDING HEAD	
16	XB3-6300-800		2	SCREW, RS, M3X8	
17	WT2-0317-000		1	CLIP, CABLE	
18	HB1-4370-000		1	PLATE, SCANNER	

FIGURE 13 PAPER FEED SECTION



FAX-L350/L350J 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
13- 1	HH7-2415-000		1	SOLENOID	
2	HS5-0310-000		1	GEAR, Z18	
3	HG5-2186-000		1	CAM UNIT	
4	XD9-0108-000		1	PIN, DOWEL	
5	HS5-1089-000		2	BUSHING	
6	FA3-8727-000		2	RETAINING RING	
7	HB1-4283-000		1	ROLLER, FEED	
8	HB1-4286-000		1	CLUTCH	
9	HB1-4282-000		1	ROLLER, PICK-UP	
10	XD2-1100-642		1	RING, E	
11	HB1-4284-000		1	PLATE, PAPER GUIDE	
12	HB1-4279-020		1	GUIDE, PAPER FEED	
13	RB1-7172-000		1	SPRING, GROUNDING	
14	HH2-2957-000		1	CABLE WITH CONNECTOR, 9P	
15	HB1-1867-000		1	ARM, DETECTION (PES)	
16	RB1-7205-000		1	SPRING, TORSION	
17	HB1-1868-020		1	HOLDER, PES	
18	WG8-5362-000		1	PHOTO-INTERRUPTER, TLP1241	
19	WT2-0434-000		1	CLIP	
20	HS5-1042-000		2	BUSH	
21	HS5-9012-000		2	SCREW, TAP M3X6	
22	FA4-1159-000		3	RETAINING RING	
23	XB1-2300-807		1	SCREW, CROSS-RECESS, FCH	

FIGURE 14 DRIVE GEARS

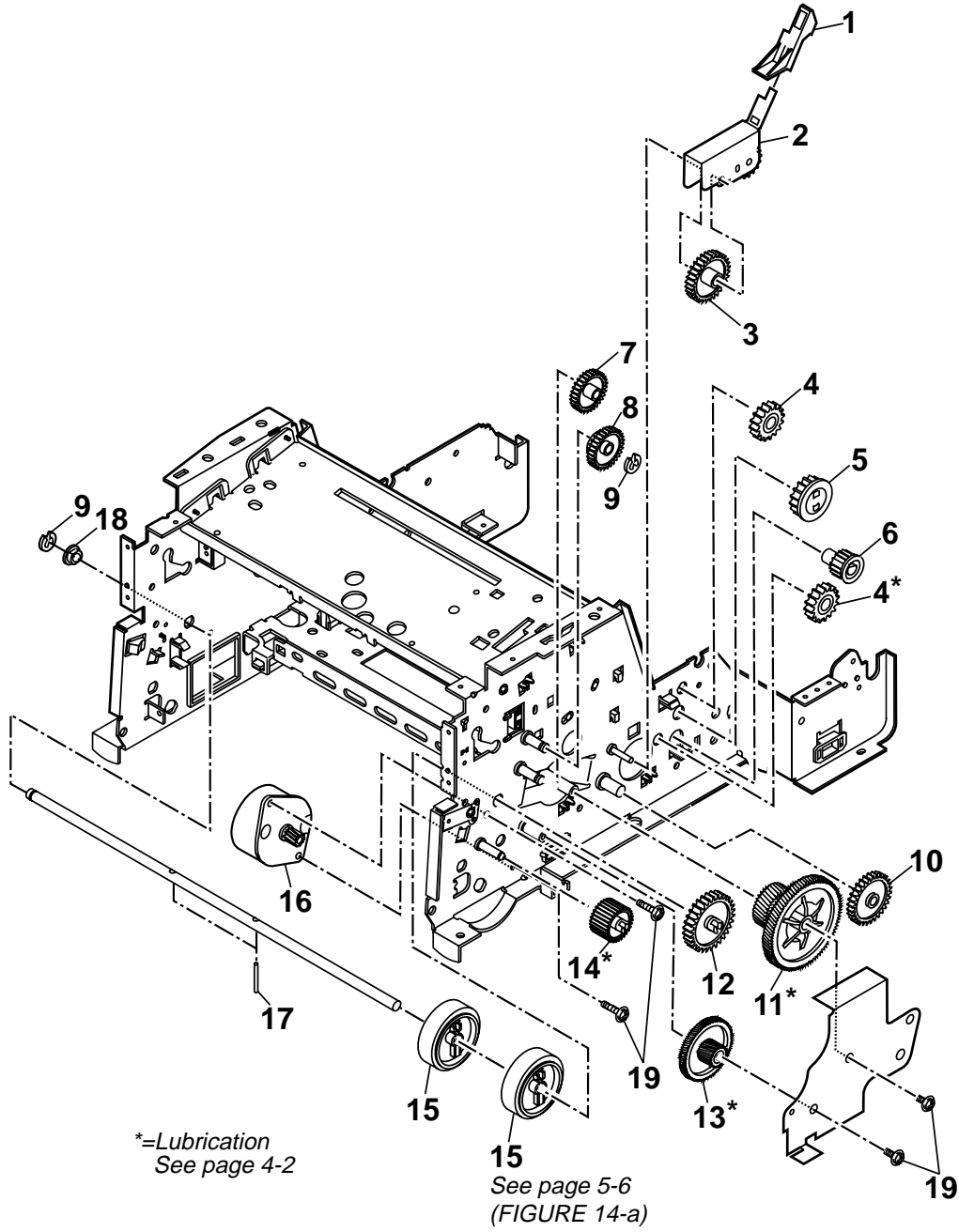


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
14 - 1	RB1-8170-000		1	LEVER, RELEASE, D	
2	RF5-1513-000		1	ARM, SWING	
3	RS5-0791-000		1	GEAR, 36T	
4	RS5-0793-000		2	GEAR, 22T	
5	RS5-0794-000		1	GEAR, 24T	
6	RS5-0798-000		1	GEAR, 15T	
7	RS5-0789-000		1	GEAR, 37T	
8	RS5-0799-000		1	GEAR, 51T/17T	
9	FA3-8727-000		2	RETAINING RING	
10	RS5-0790-000		1	GEAR, 54T/19T	
11	RS5-0788-000		1	GEAR, 32T/93T	
12	HS5-0148-000		1	GEAR, Z47	
13	RS6-0380-000		1	GEAR, 23T/98T	
14	HS5-0317-000		1	GEAR, Z28	
15	HB1-4277-000		2	ROLLER, FEED	
16	HH7-2422-000		1	MOTOR, MAIN	
17	XD9-0121-000		2	PIN, DOWEL	
18	HS5-1042-000		1	BUSH	
19	XB6-7300-807		4	SCREW, TP, M3X8	

FIGURE 15 FIXING SECTION 1

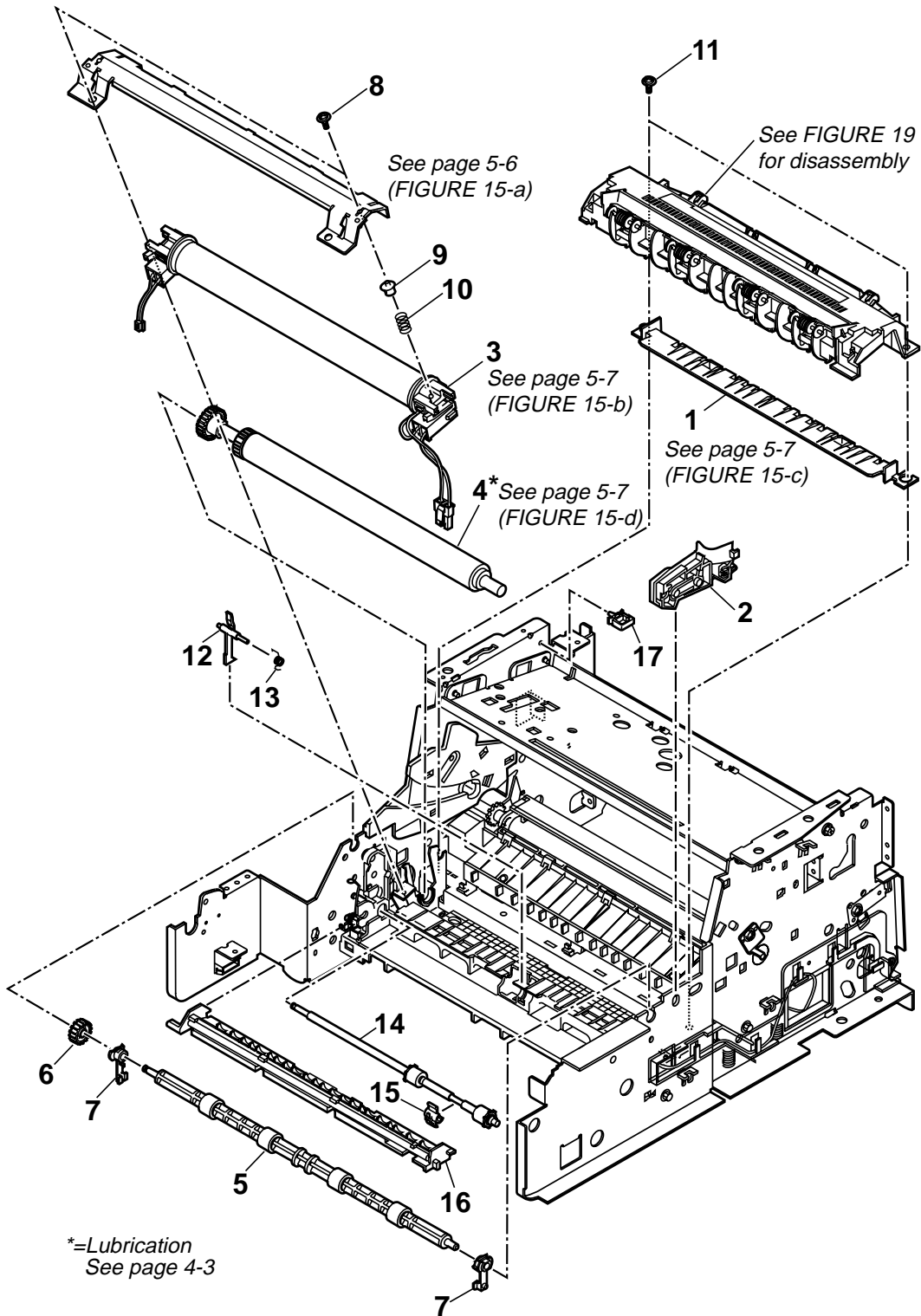


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
15 - 1	RB1-7247-000		1	GUIDE, PAPER	
2	RB1-7341-030		1	GUIDE, SUB, CARTRIDGE, RIGHT	
3	RG5-3463-000		1	FIXING ASS'Y	
4	RF5-2364-000		1	ROLLER, PRESSURE	
5	RF5-2367-000		1	ROLLER, FEEDER	
6	RS5-0797-000		1	GEAR, 18T	
7	RB1-7288-020		2	BUSHING	
8	XB6-7300-807		2	SCREW, TP, M3X8	
9	RB1-7257-000		2	BUSHING, SPRING	
10	RS5-2508-000		2	SPRING, COMPRESSION	
11	XB3-6300-800		2	SCREW, RS, M3X8	
12	RB1-7293-030		1	LEVER, SENSOR	
13	RB1-7294-000		1	SPRING, TORSION	
14	RF5-2368-000		1	ROLLER, FACE UP	
15	RB2-1690-000		1	BUSHING	
16	RG5-3476-030		1	FLAPPER	
17	WT2-0317-000		1	CLIP, CABLE	

FIGURE 16 FIXING SECTION 2

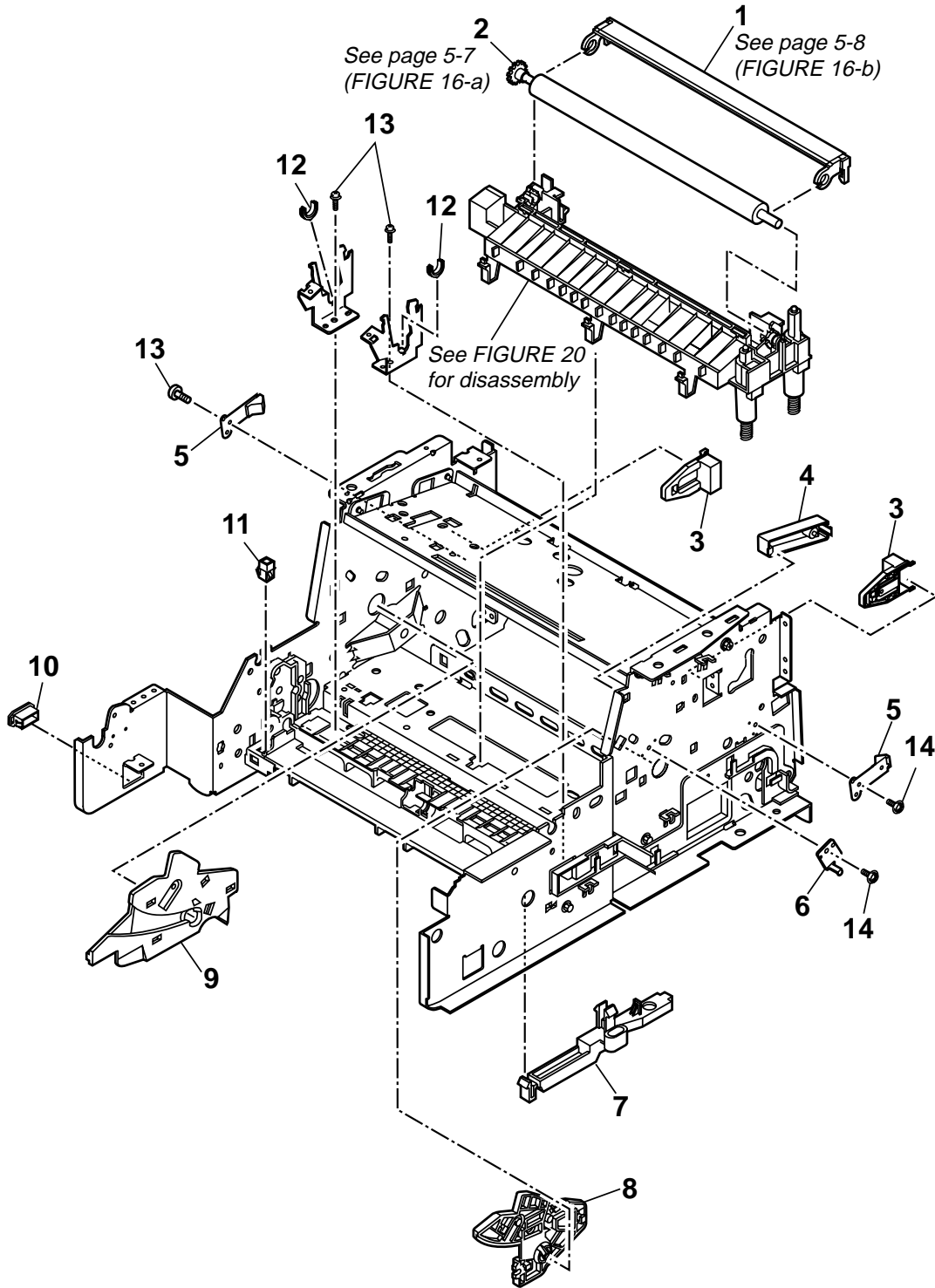


FIGURE 17 ASF ASS'Y

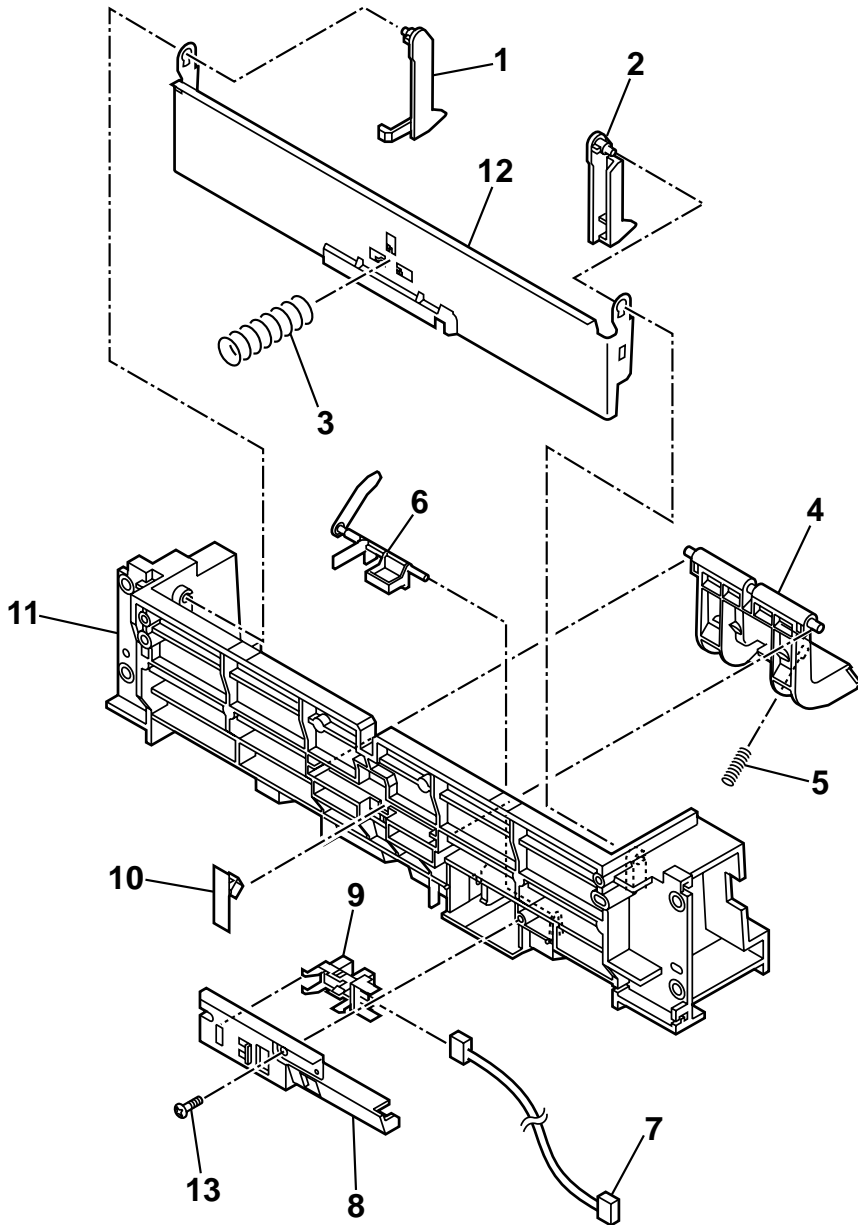


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
17 - 1	HB1-4268-000		1	ARM, PLATE,RIGHT	
2	RB1-7185-000		1	ARM, PLATE, LEFT	
3	HS5-2193-000		1	SPRING, COMPRESSION	
4	HB1-4265-000		1	PAD, SEPARATION	
5	RS5-2502-000		1	SPRING, COMPRESSION	
6	HB1-4266-000		1	ARM, DETECTION	
7	HH2-2955-000		1	CABLE WITH CONNECTOR, 3P	
8	HB1-4267-000		1	MOUNT, ARM,DETECTION	
9	WG8-5362-000		1	PHOTO-INTERRUPTER, TLP1241	
10	RB1-7206-000		1	HOLDER, ARM	
11	HF5-0541-000		1	PICK-UP FRAME UNIT	
12	HF5-0542-000		1	PLATE, MIDDLE	
13	XB4-7300-807		1	SCREW, TAP TIGHT, BINDING HEAD	

FIGURE 18 TONER DETECTION ASS'Y

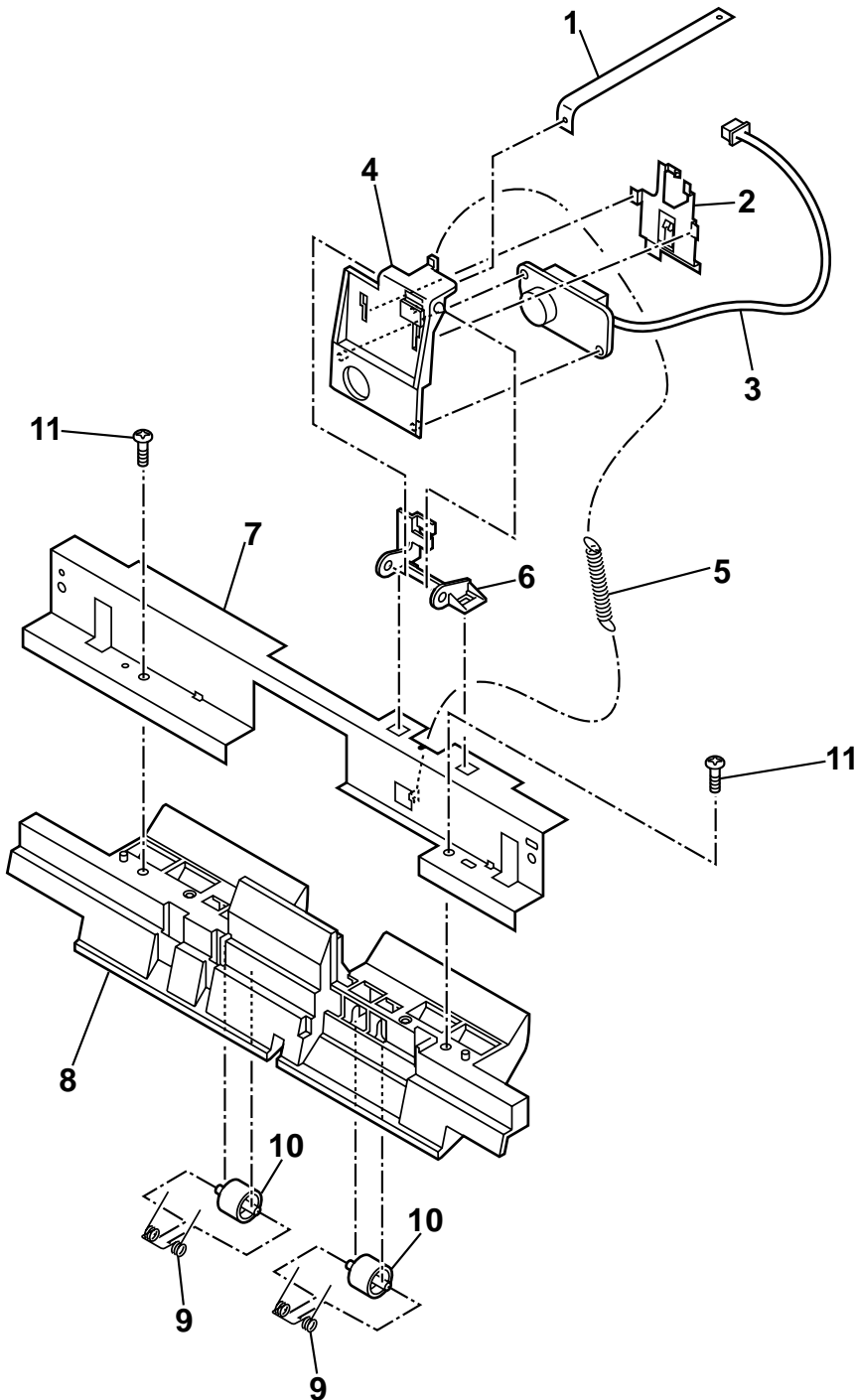


FIGURE 19 DELIEVRY ASS'Y

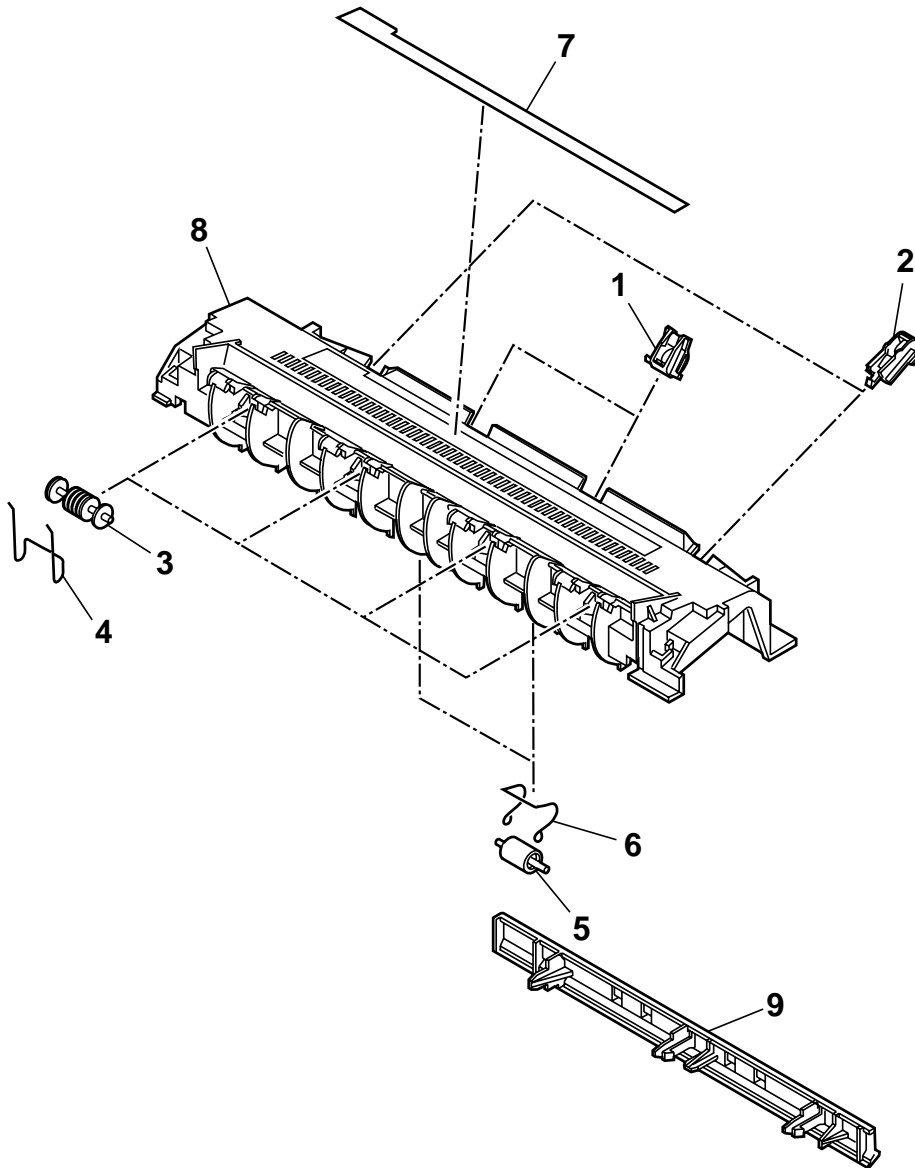


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
19 - 1	RG5-3478-000		2	SPUR ASS'Y	
2	RG5-3479-000		2	SPUR ASS'Y	
3	RB1-7284-020		4	ROLLER, FACE DOWN	
4	RB1-7286-000		4	SPRING, WIRE	
5	RB2-1685-000		2	ROLLER, FACE UP	
6	RB1-7287-000		2	SPRING, WIRE	
7	RS5-8543-020		1	LABEL, "WARNING HIGH TEMP"	
8	RB2-1686-000		1	FRAME	
9	RB1-7334-000		1	GUIDE, JAMMED PAPER REMOVAL	

FIGURE 20 TRANSFER BLOCK ASS'Y

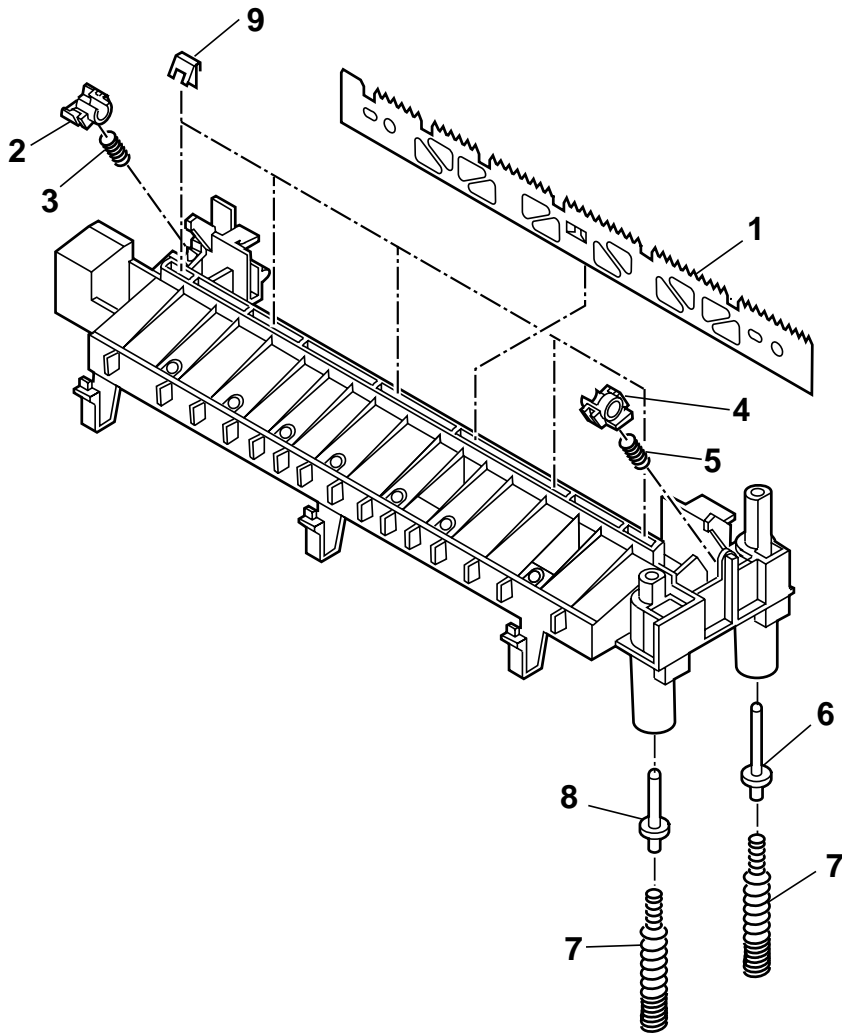


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
20 - 1	RB2-1657-000		1	ELIMINATOR, STATIC CHARGE	
2	RB2-1655-000		1	BUSHING	
3	RS5-2504-000		1	SPRING, COMPRESSION	
4	RB2-1656-000		1	BUSHING	
5	RS5-2505-000		1	SPRING, COMPRESSION	
6	RB1-7237-000		1	PIN, CONTACT	
7	RS5-2512-000		2	SPRING, COMPRESSION	
8	RB1-7236-000		1	PIN, CONTACT	
9	HB1-2580-000		5	TR SLOPE	

FIGURE 21 CASSETTE ASS'Y

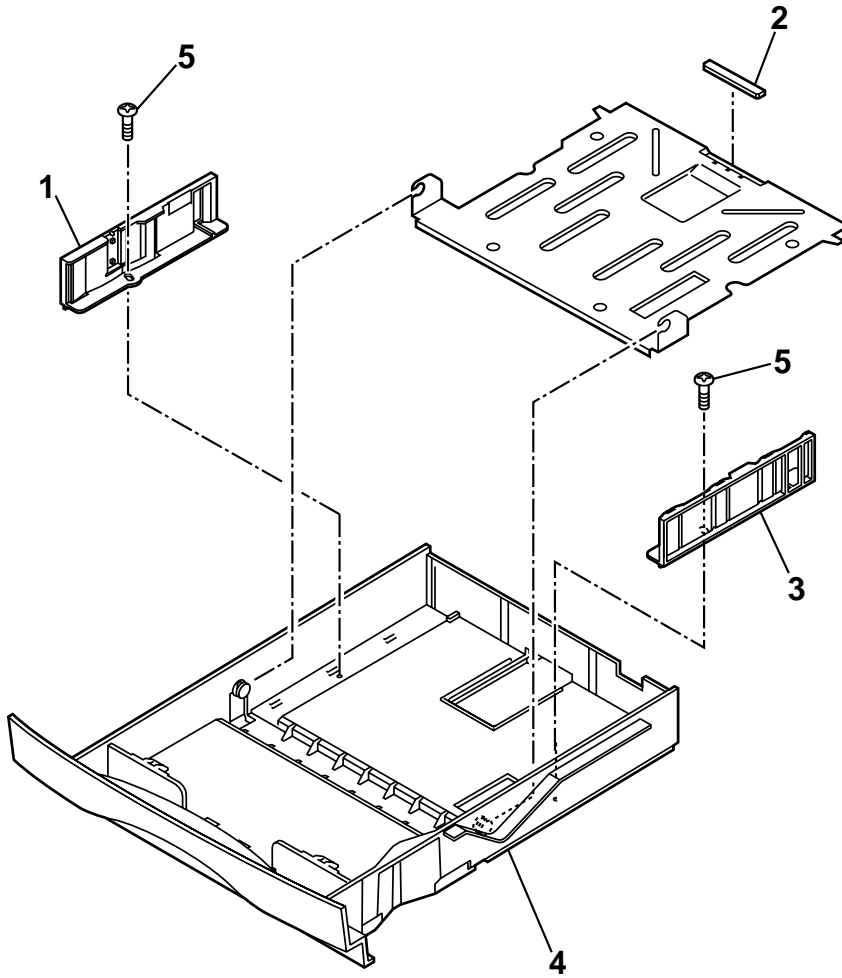


FIGURE 22 SCNT BOARD ASS'Y

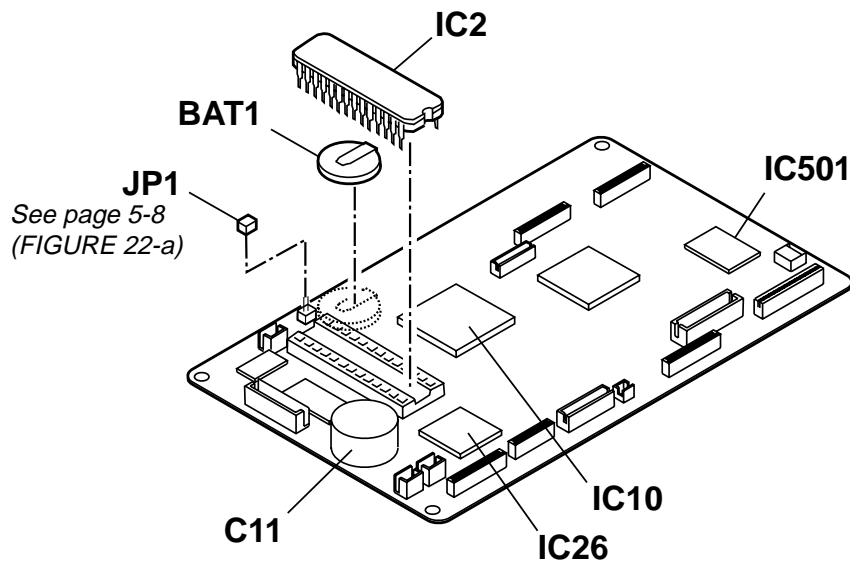


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
22 - BAT1	WK1-5130-000		1	BATTERY, LITHIUM, CR2032/1HS	
C11	WK1-5131-000		1	CAPACITOR, ELE, DOUBLE LAYER	
IC2	HH4-3340-040		1	IC, MR27V1652D-22RA, MASK-ROM	EC UK GER FRN CHN
	HH4-3509-000		1	IC, MR27V1652D-RA, OTP-ROM	KOR
	HH9-0261-000		1	IC, MR27V1652D-15RA, OTP-ROM	AUS AE
IC10	HH4-3236-000		1	IC, HG73C051FD, GATE-ARRAY	
IC26	HH4-3300-000		1	IC, UPD703102GJ-A33-024-8EU	
IC501	HH4-3235-000		1	IC, MBCU34102-105, MCU	
JP1	WS1-5397-000	N	1	PLUG, JUMPER	

FIGURE 23 PCNT BOARD ASS'Y

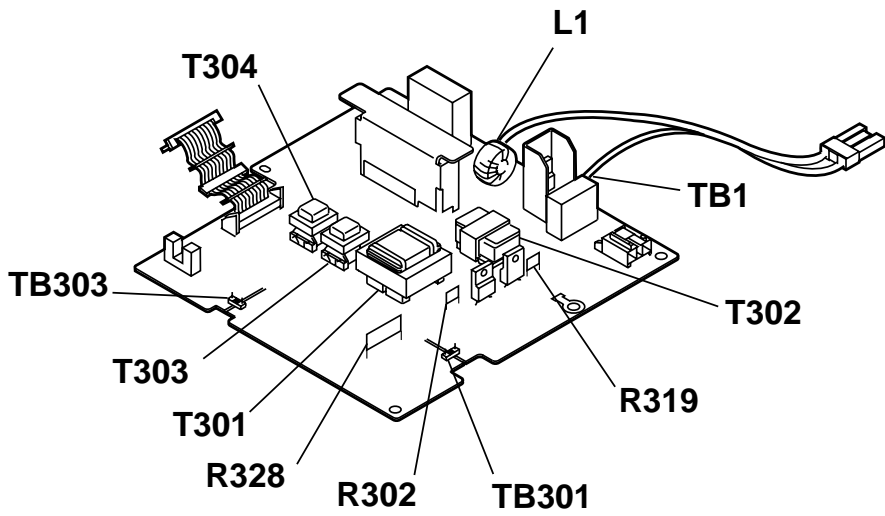


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
23 - L1	HH3-5348-000		1	INDUCTOR	
R302	RH6-3384-000		1	RESISTOR, 3MOHM, 0.5W	
R319	RH6-3384-000		1	RESISTOR, 3MOHM, 0.5W	
R328	RH6-3858-000		1	RESISTOR, METAL	
T301	HH3-5338-000		1	TRANSFORMER, INVERTER, 22VA	
T302	HH3-5337-000		1	TRANSFORMER, INVERTER, 6.3VA	
T303	HH3-5336-000		1	TRANSFORMER, INVERTER, 1.5VA	
T304	HH3-5336-000		1	TRANSFORMER, INVERTER, 1.5VA	
TB1	HH2-2971-000		1	CABLE WITH CONNECTOR, 2P	
TB301	RH2-5330-000		1	CONNECTOR, 2P	
TB303	RH2-5330-000		1	CONNECTOR, 2P	

FIGURE 24 NCU BOARD ASS'Y

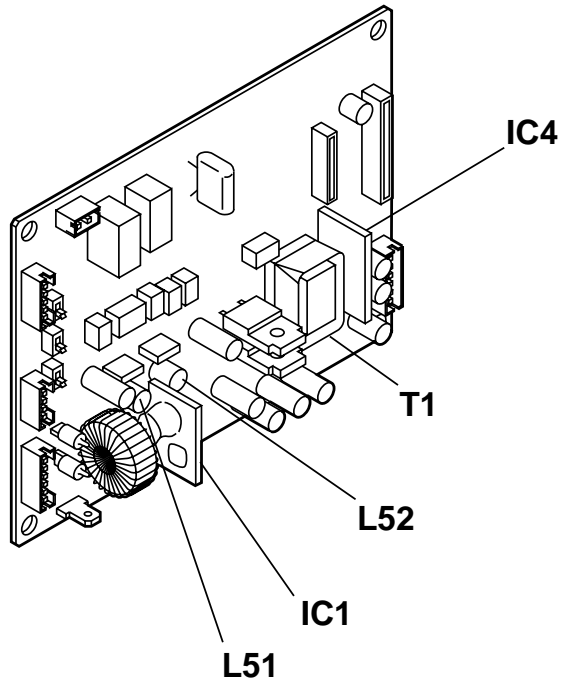


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
24 - IC1	HH7-2430-000		1	IC, HFS113F022A1, HYBRID	
IC4	HH7-2541-000		1	IC, H8P3074, HYBRID	
L51	HH7-2240-000		1	FIXED INDUCTOR TSU-FL 474	EC UK GER FRN
L52	HH7-2240-000		1	FIXED INDUCTOR TSU-FL 474	
T1	HH7-2427-000		1	TRANSFORMER, AUDIO	

FIGURE 25 MODULAR BOARD ASS'Y

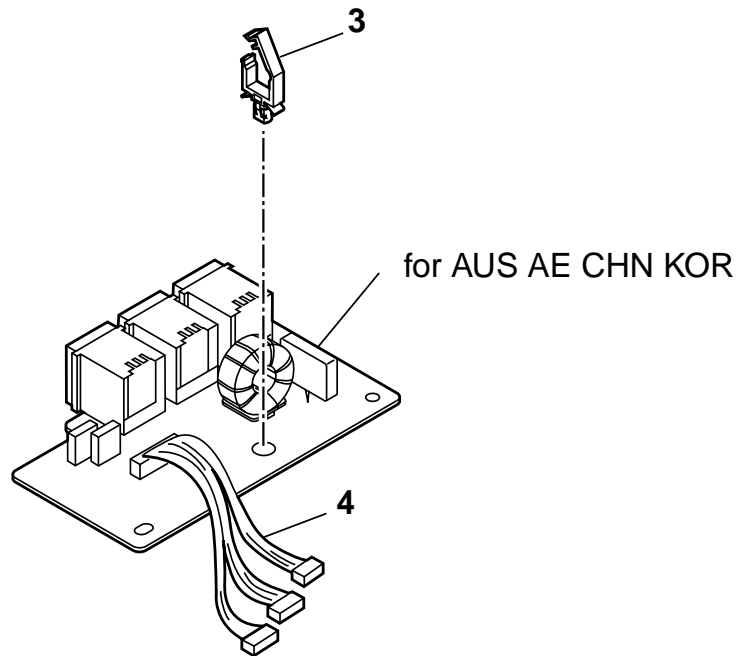
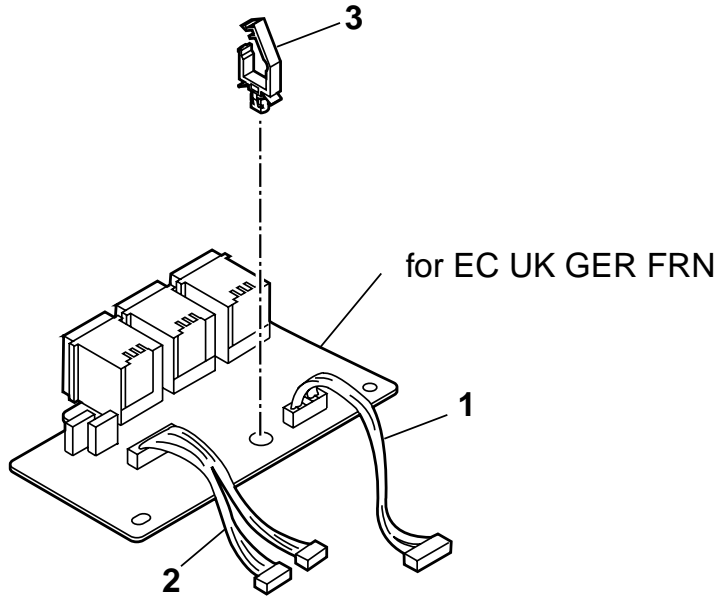
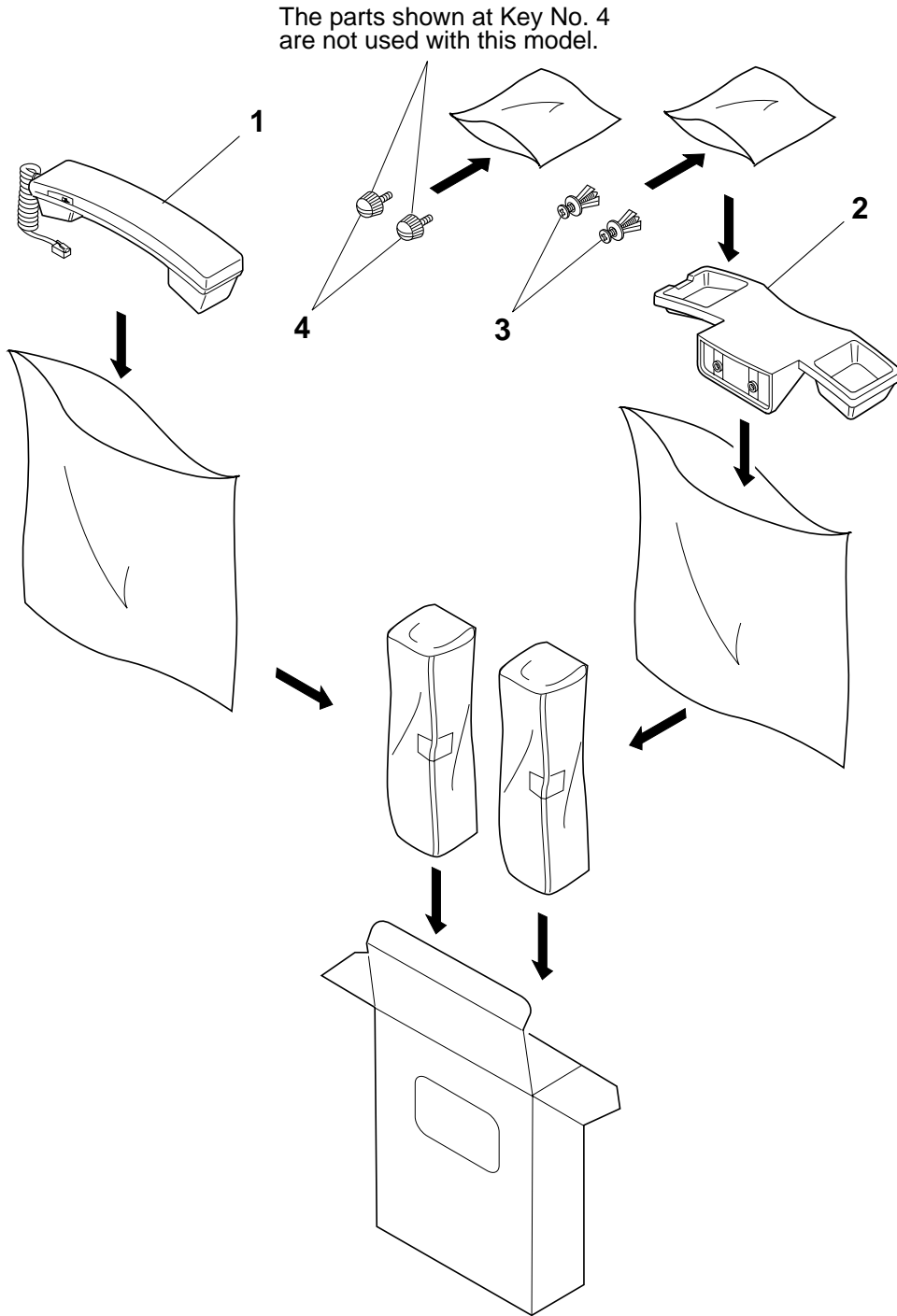
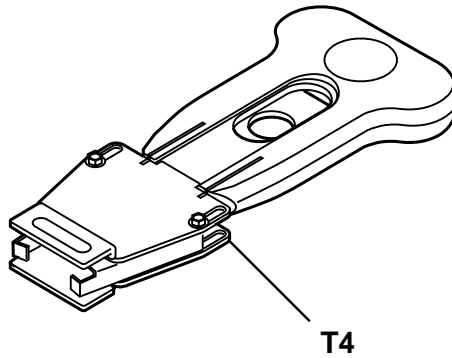
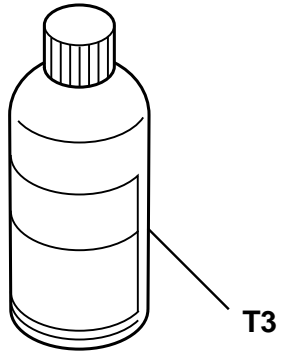
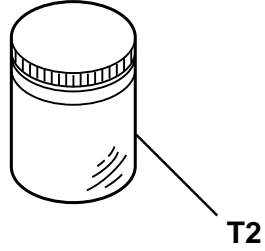
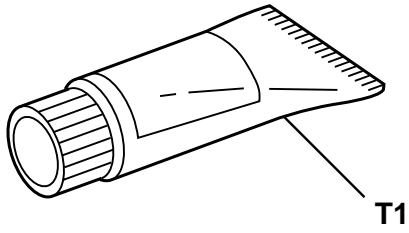


FIGURE 26 HANDSET KIT E3 HANDSET KIT U3



3. TOOL

FIGURE 27 TOOLS

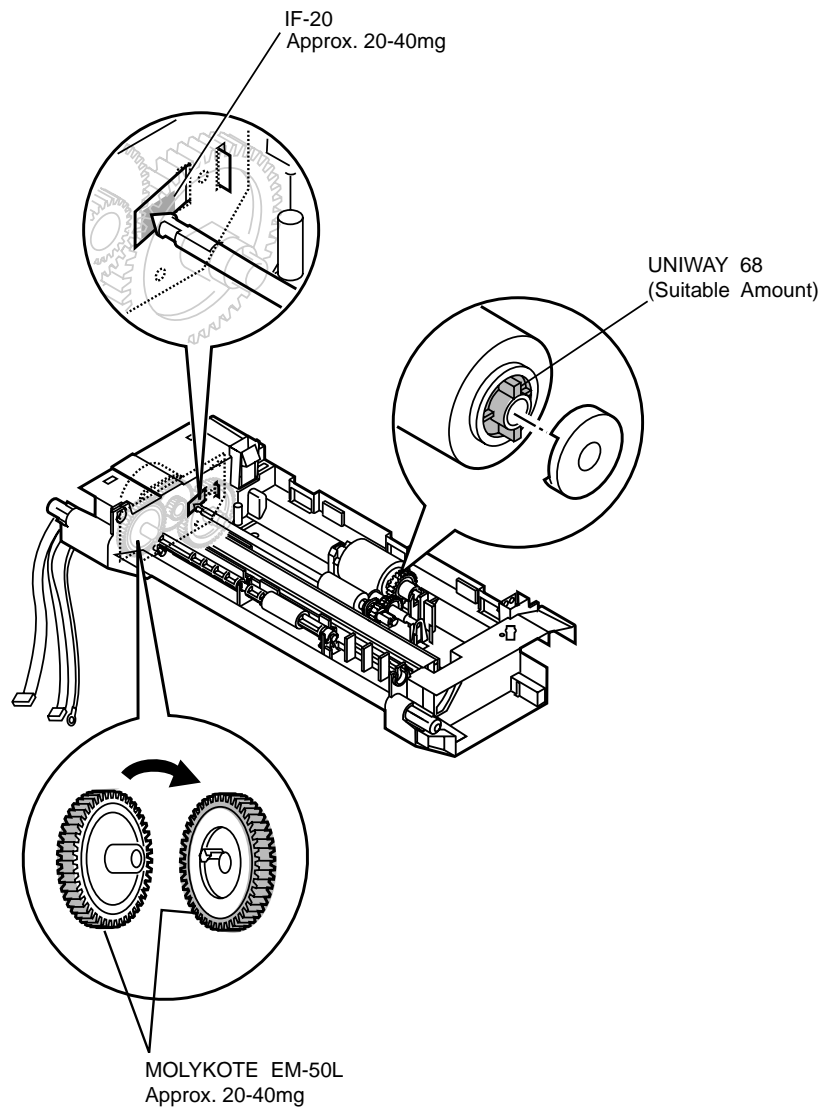


4. LUBRICATIONS

4.1 Locations

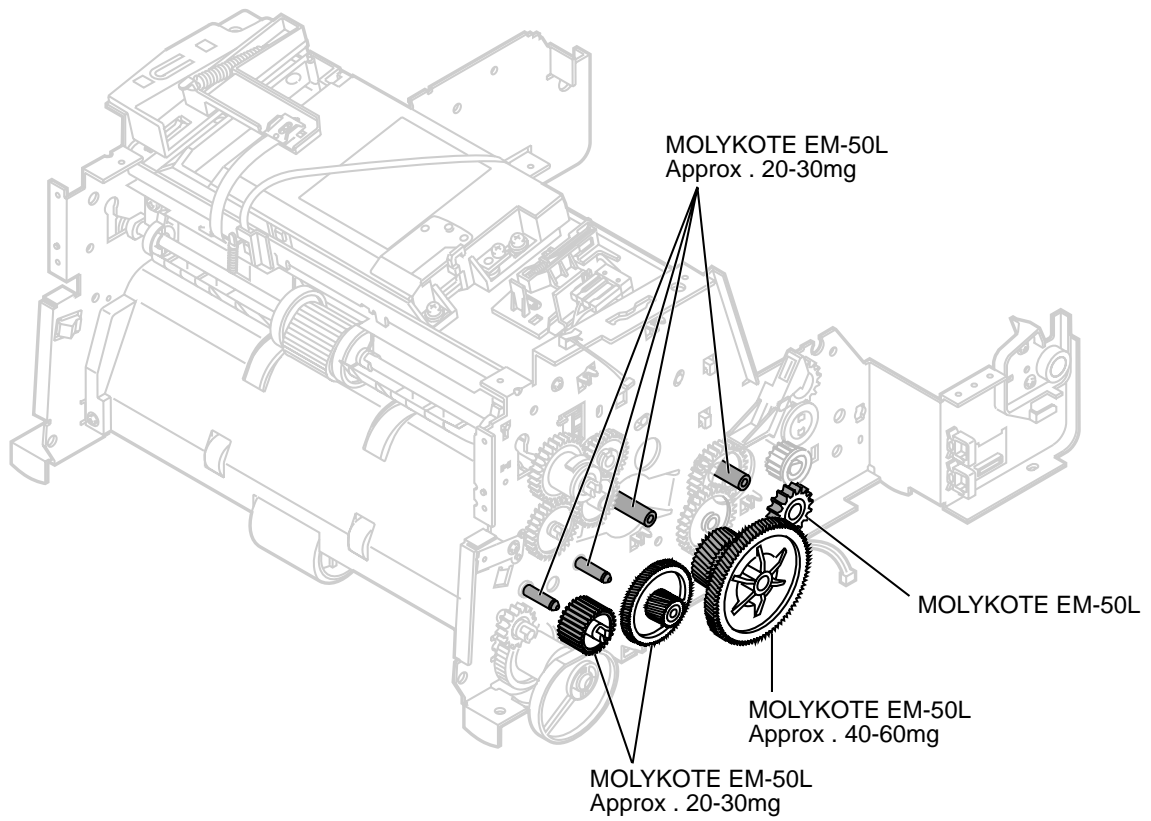
Some parts are lubricated with grease to ensure smooth operation and to increase conductivity. If lubricated parts are replaced or grease is removed, grease must be reapplied.

4.1.1 ADF LOWER



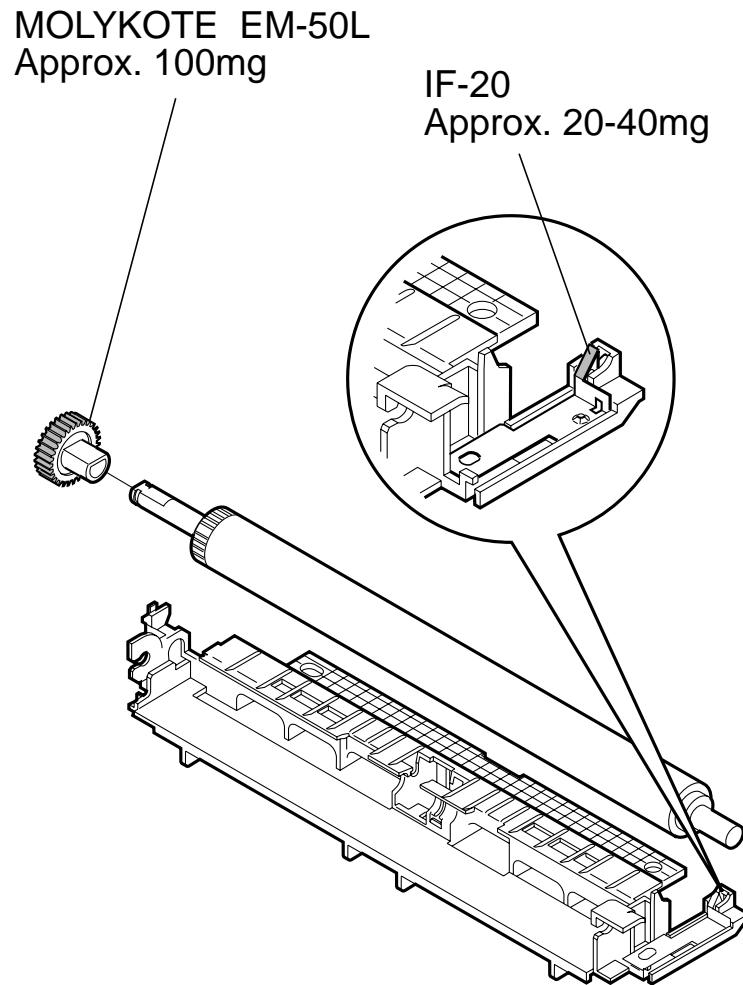
See FIGURE 11 for the disassembly

4.1.2 DRIVE GEARS



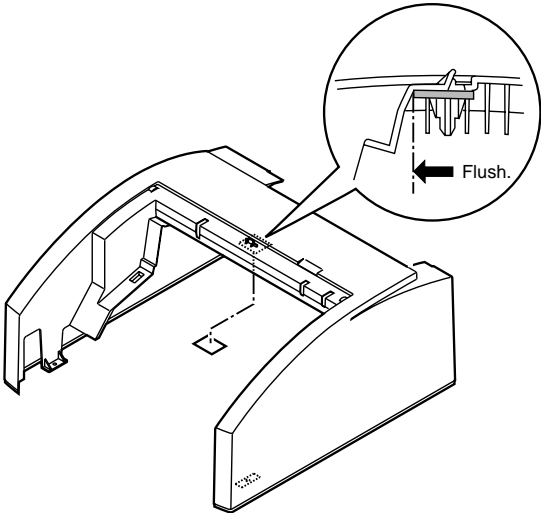
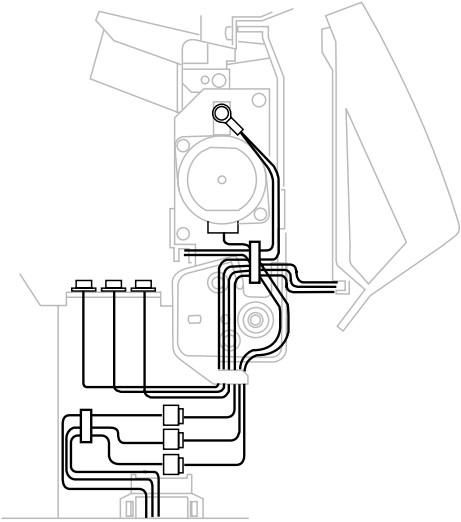
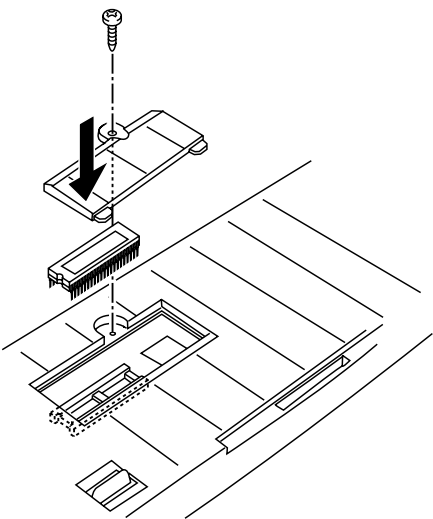
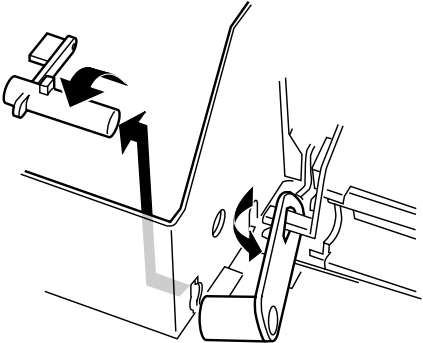
See FIGURE 14 for the disassembly

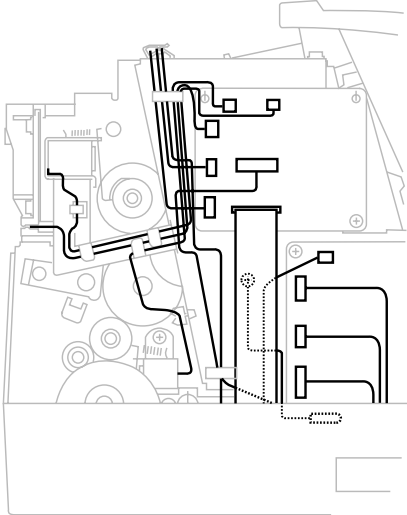
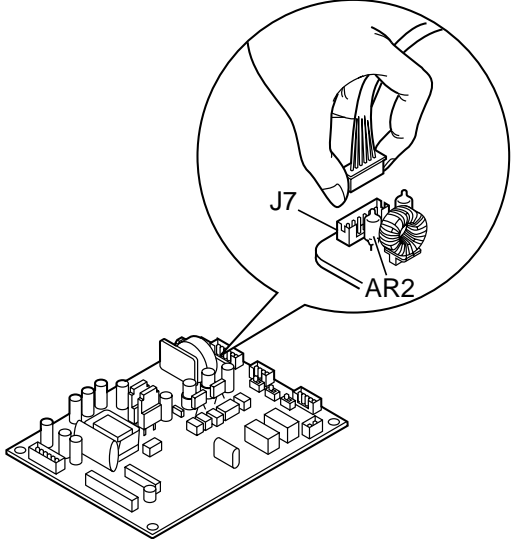
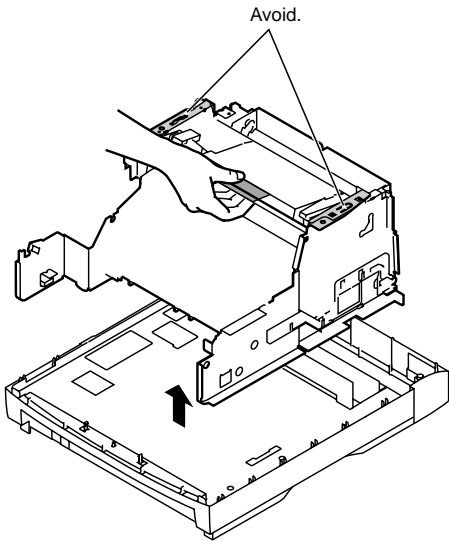
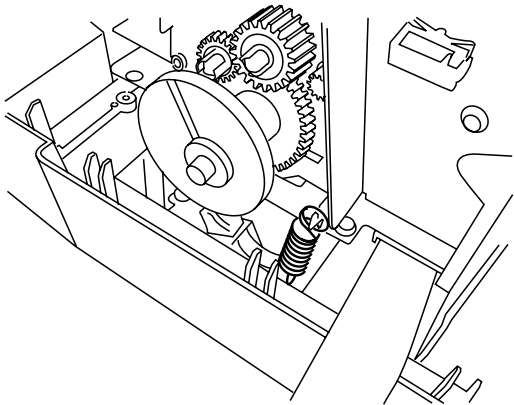
4.1.3 PRESSURE ROLLER & SEPARATION GUIDE ASS'Y

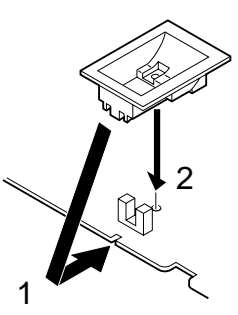
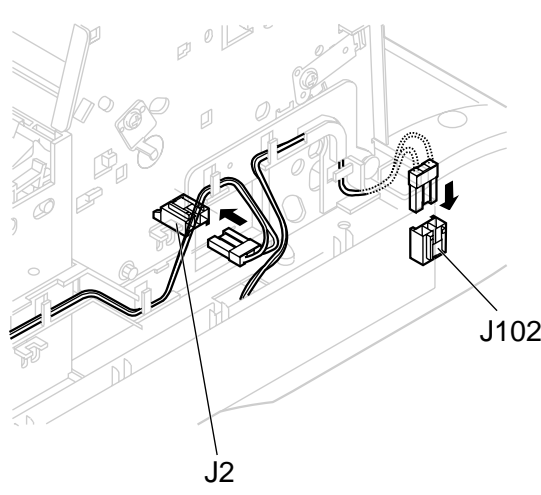
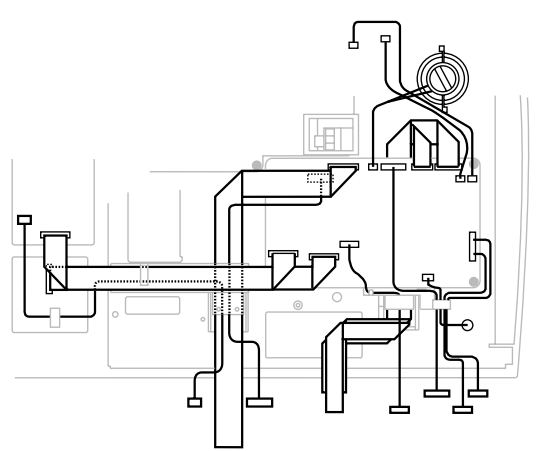
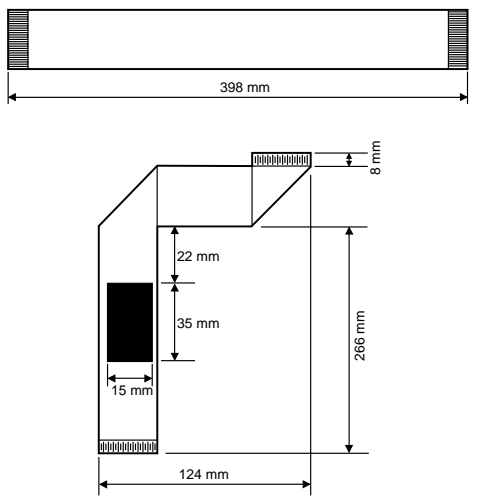


See FIGURE 15 for the disassembly

5. GUIDE TO REPLACEMENT

<p>FIGURE 2-a</p>	<p>See Page 2-3</p>	<p>FIGURE 3-a</p>	<p>See Page 2-5</p>
 <p>Be sure to attach the sheet to the back of the front cover.</p>	 <p>Route the cables as shown in the figure.</p>		
<p>FIGURE 4-a</p>	<p>See Page 2-7</p>	<p>FIGURE 4-b</p>	<p>See Page 2-7</p>
 <p>The ROM is located under the ROM cover. To remove the ROM cover, push where indicated by an arrow.</p>	 <p>Take care when removing or mounting the lever. To remove the lever, work as shown in the figure.</p>		

<p>FIGURE 4-c</p>	<p>See Page 2-7</p>	<p>FIGURE 4-d</p>	<p>See Page 2-7</p>
 <p>Route the cables as indicated.</p>	 <p>When attaching/removing the J7 connector, hold as shown in the figure and do not put pressure on the AR2 arrester.</p>		
<p>FIGURE 5-a</p>	<p>See Page 2-9</p>	<p>FIGURE 5-b</p>	<p>See Page 2-9</p>
 <p>When lifting, be sure to hold as shown in the figure.</p>	 <p>Be sure not to leave out the spring.</p>		

<p>FIGURE 6-a</p>	<p>See Page 2-11</p>	<p>FIGURE 6-b</p>	<p>See Page 2-11</p>
 <p>To attach the WATER PROOF COVER to the PCNT board, slide it into position (1) and press down to secure (2).</p>		 <p>Be sure not to leave out the cable. Work as shown in the figure.</p>	
<p>FIGURE 6-c</p>	<p>See Page 2-11</p>	<p>FIGURE 6-d</p>	<p>See Page 2-11</p>
 <p>Route the cables as shown in the figure.</p>		 <p>Attach double-sided adhesive tape to the underside of the shaded area ■.</p> <p>Fold the flat cable as shown in the figure.</p>	

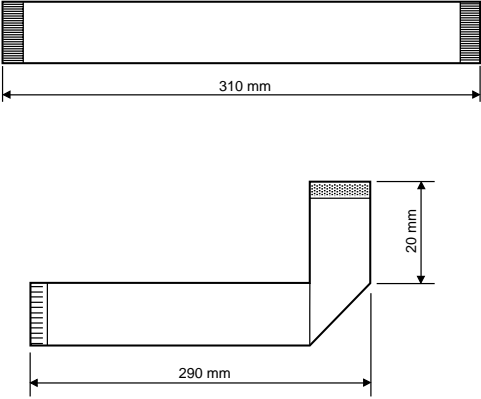
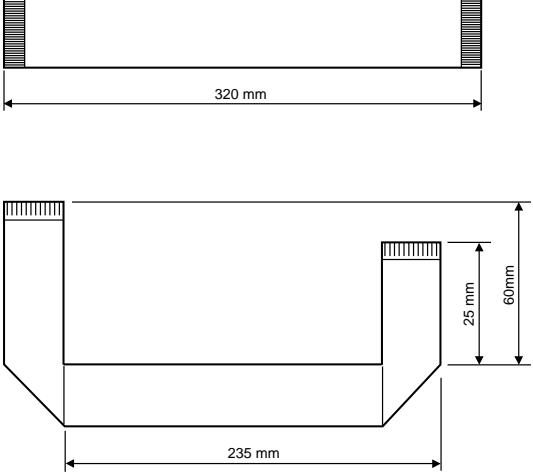
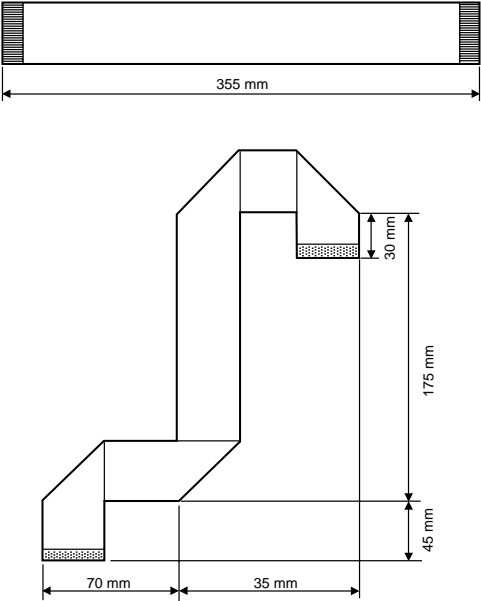
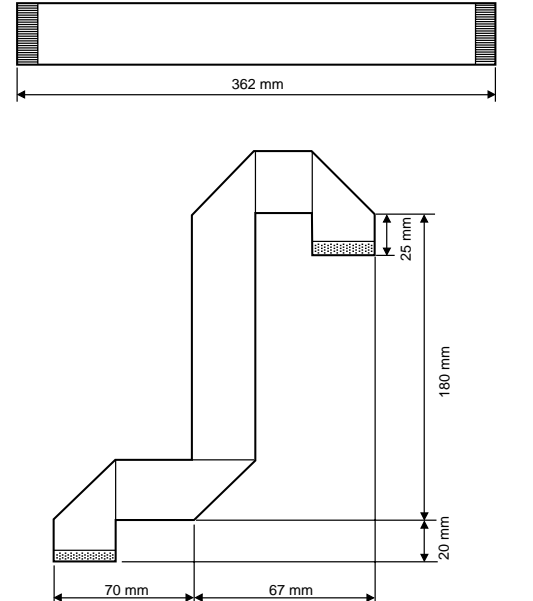
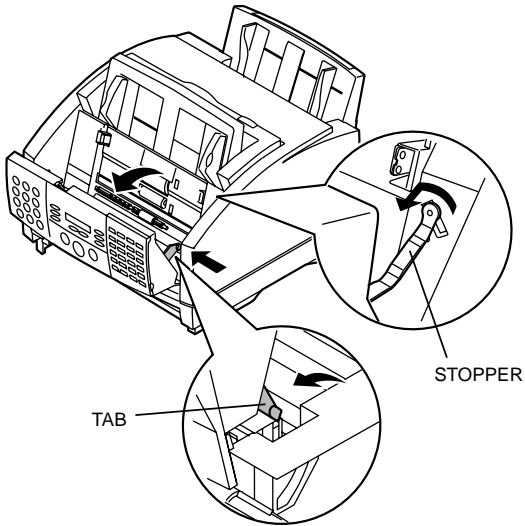
<p>FIGURE 6-e</p>	<p>See Page 2-11</p>	<p>FIGURE 6-f</p>	<p>See Page 2-11</p>
 <p>Fold the flat cable as shown in the figure.</p>	 <p>Fold the flat cable as shown in the figure.</p>		
<p>FIGURE 7-a</p>	<p>See Page 2-13</p>	<p>FIGURE 7-b</p>	<p>See Page 2-13</p>
 <p>Fold the flat cable as shown in the figure.</p>	 <p>Fold the flat cable as shown in the figure.</p>		

FIGURE 9-a

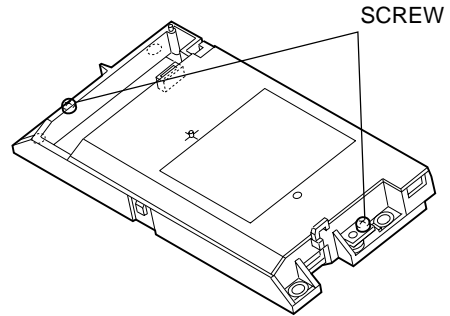
See Page
2-17



To open the control panel, turn the stopper to the left and pull out to the front, then shift the tab as shown in the figure.

FIGURE 12-a

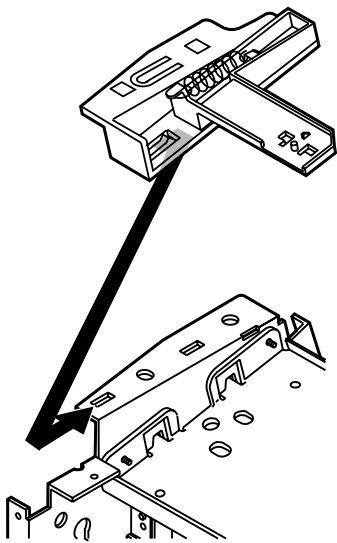
See Page
2-23



Do not loosen or remove the two black screws on the SCANNER ASS'Y.

FIGURE 12-b

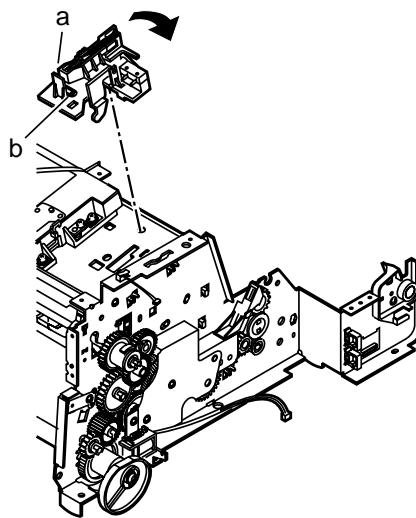
See Page
2-23



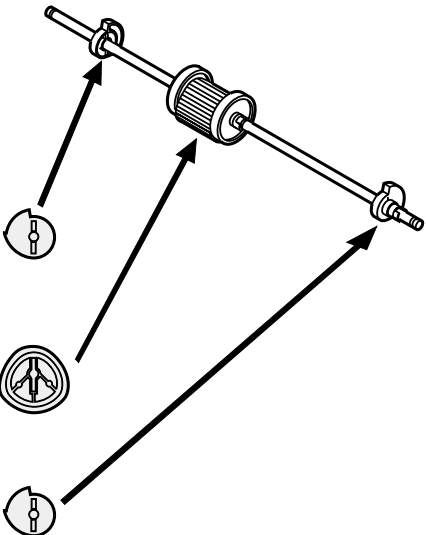
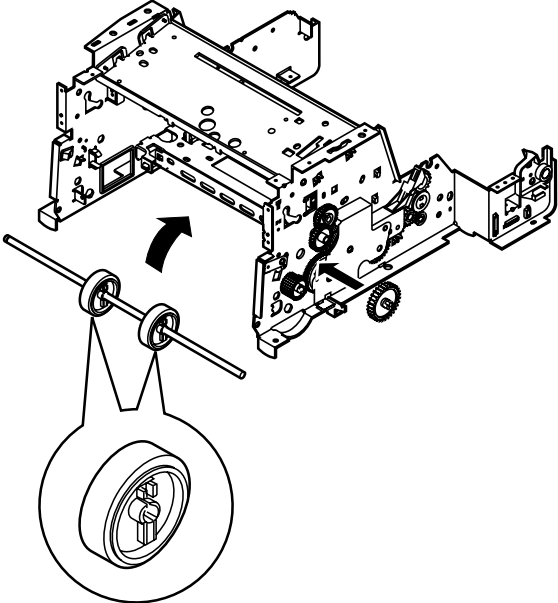
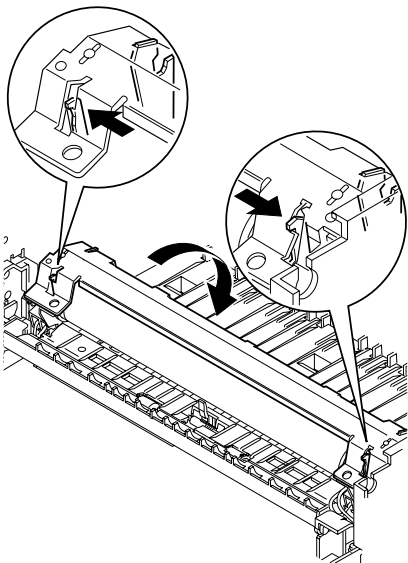
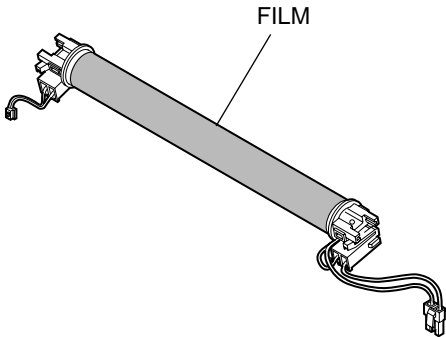
Attach the ACTUATOR BASE retaining clip to the frame as shown by the arrow.

FIGURE 12-c

See Page
2-23



To attach the SWITCH LEVER ASS'Y: with portion (a) lifted up, and while continuing to press upward on pin (b), rotate the ass'y in the arrow's direction.

<p>FIGURE 12-d</p>	<p>See Page 2-23</p>	<p>FIGURE 14-a</p>	<p>See Page 2-27</p>
 <p>When assembling the PICKUP ROLLER ASS'Y, be careful that the cams and roller are correctly aligned.</p>	 <p>When mounting the feed roller, be sure to pay attention to its orientation.</p>		
<p>FIGURE 15-a</p>	<p>See Page 2-29</p>	<p>FIGURE 15-b</p>	<p>See Page 2-29</p>
 <p>When removing the PRESSURE PLATE, use a fine screwdriver to press the clips outward and unhook them.</p>	 <p>Be careful not to touch the film on the FIXING ASS'Y with your hands.</p>		

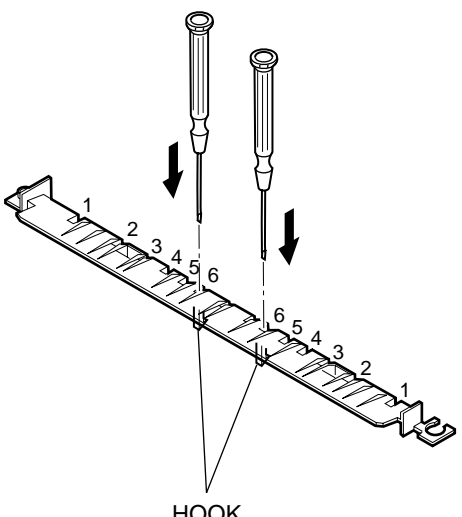
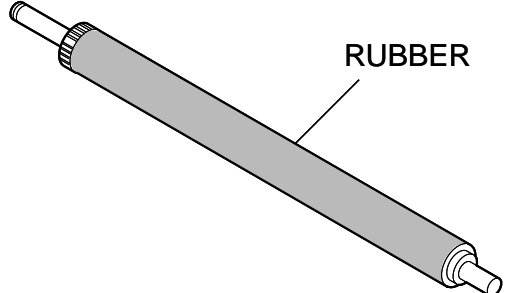
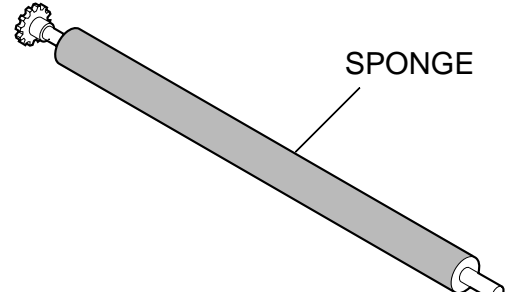
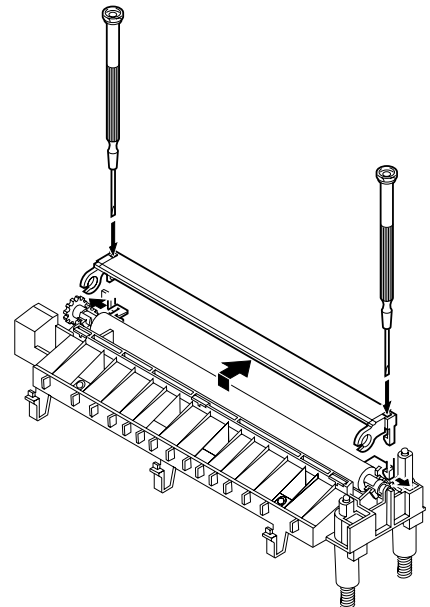
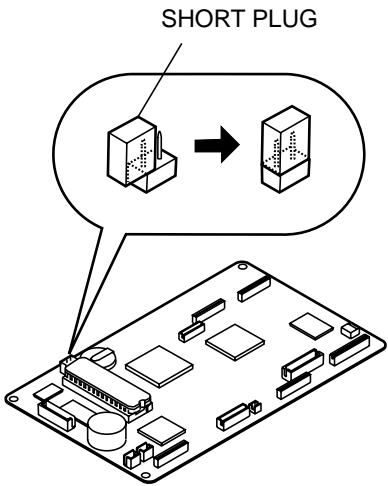
<p>FIGURE 15-c</p>	<p>See Page 2-29</p>	<p>FIGURE 15-d</p>	<p>See Page 2-29</p>
 <p>Diagram showing a transfer guide with numbered holes (1-6) and hooks. Two fine screwdrivers are shown unhooking the retaining clips. The label 'HOOK' points to the clips.</p> <p>Insert a fine screwdriver into the sixth holes from both left and right ends to unhook the retaining clips.</p>	 <p>Diagram showing a pressure roller with a rubber portion. The label 'RUBBER' points to the grey section.</p> <p>Do not touch the rubber portion of the PRESSURE ROLLER with your hands.</p>		
<p>FIGURE 16-a</p>	<p>See Page 2-31</p>	<p>FIGURE 16-b</p>	<p>See Page 2-31</p>
 <p>Diagram showing a transfer roller with a sponge portion. The label 'SPONGE' points to the grey section.</p> <p>Do not touch the sponge portion of the TRANSFER ROLLER with your hands.</p>	 <p>Diagram showing the transfer guide being unhooked from a roller assembly using fine screwdrivers. An arrow indicates the direction of removal.</p> <p>When removing the TRANSFER GUIDE, use a fine screwdriver to unhook the retaining clips.</p>		

FIGURE 22-a

See Page
2-43



The service part version of the SCNT board has a SHORT PLUG on one of the pins. When replacing the SCNT board, cover both pins with the plug. If both pins of the SCNT board service part are already by the plug, DO NOT INSTALL THE PART; the backup battery may be significantly depleted. When installing, be careful to avoid electrostatic damage to board components.

6. NUMERICAL INDEX

PART NUMBER	FIGURE & KEY NO	DESCRIPTION	PART NUMBER	FIGURE & KEY NO	DESCRIPTION
CK-0451-000	27 - T3	LUBE, UNIWAY 68, OIL	HB1-4295-000	6 - 17	GUIDE, CABLE,SCNT
CK-8006-000	27 - T2	ELECTRICITY GREASE (IF-20)	HB1-4296-000	7 - 5	GUIDE, CASSETTE,PAPER FEED
FA3-8727-000	12 - 12	RETAINING RING	HB1-4299-000	6 - 3	ARM, DETECTION (RPS)
	13 - 6		HB1-4300-000	6 - 5	MOUNT, ARM,DETECTION
	14 - 9		HB1-4301-000	7 - 3	GUIDE, CABLE,NCU
FA4-1159-000	13 - 22	RETAINING RING	HB1-4306-000	11 - 25	FRAME, ADF, LOWER
HA2-0868-000	1 - 10	LABEL, MERCURY	HB1-4307-000	11 - 8	ROLLER, DOCUMENT FEED
HB1-1264-000	1 - 13	HANDSET CRADLE	HB1-4309-000	10 - 12	FRAME, ADF UPPER
	26 - 2		HB1-4310-000	10 - 27	ARM, DETECTION (DES)
HB1-1779-000	11 - 5	SPACER	HB1-4311-000	10 - 10	ARM, DETECTION (DS)
HB1-1848-000	16 - 4	STOP, CARTRIDGE	HB1-4313-000	10 - 19	GUIDE, DOCUMENT EJECT
HB1-1867-000	13 - 15	ARM, DETECTION (PES)	HB1-4314-000	10 - 21	LEVER, DOCUMENT RELEASE
HB1-1868-020	13 - 17	HOLDER, PES	HB1-4315-000	10 - 22	CLAW, DOCUMENT RELEASE
HB1-1885-000	7 - 12	LEVER, LIFTING	HB1-4316-000	1 - 9	LABEL, WARNING
HB1-1886-020	7 - 11	ARM, LIFTING	HB1-4317-000	10 - 11	STOPPER, DOCUMENT
HB1-2580-000	20 - 9	TR SLOPE	HB1-4318-000	10 - 5	HOLDER, SENSOR
HB1-2864-000	10 - 25	ROLLER, BACK UP	HB1-4321-000	9 - 1	COVER, DOCUMENT GUIDE,LOWER
HB1-2866-000	10 - 13	PLATE, PRESSURE	HB1-4322-000	8 - 11	COVER, GEAR
HB1-2867-000	9 - 2	STOPPER, OPERATION PANEL	HB1-4323-000	8 - 8	COVER, FRONT
HB1-3008-000	2 - 7	RACK	HB1-4324-000	8 - 10	DUCT, AIR
	8 - 4		HB1-4325-000	8 - 9	LEVER, ADF RELEASE
HB1-3011-040	18 - 4	HOLDER, TONER SENSOR	HB1-4327-000	8 - 1	GUIDE, DOCUMENT FEED,LEFT
HB1-3012-000	18 - 2	SUPPORTER, TONER SENSOR	HB1-4328-000	8 - 2	GUIDE, DOCUMENT FEED,RIGHT
HB1-3018-000	12 - 2	STOPPER, TAPE	HB1-4329-000	8 - 14	COVER, DOCUMENT
HB1-3023-000	6 - 8	HOLDER, SPEAKER	HB1-4330-000	8 - 6	GUIDE, PAPER EJECT
HB1-3036-000	11 - 21	PLATE, GROUNDING	HB1-4331-000	4 - 2	GUIDE, PAPER EJECT
HB1-3418-000	12 - 3	PLATE, GROUNDING	HB1-4332-000	4 - 1	COVER, ROM
HB1-4072-000	10 - 18	BRUSH, STATIC DISCHARGE	HB1-4333-000	4 - 3	LEVER
HB1-4258-000	4 - 15	COVER, PAPER EJECT, FACE DOWN	HB1-4334-000	2 - 6	TRAY, PAPER FEED
HB1-4259-000	4 - 13	ARM, OVERFLOW DETECT	HB1-4336-000	2 - 4	GUIDE, PAPER FEED,LEFT
HB1-4260-000	4 - 12	COVER, OVERFLOW SENSOR	HB1-4337-000	2 - 5	GUIDE, PAPER FEED,RIGHT
HB1-4261-000	4 - 18	SHEET	HB1-4338-000	2 - 3	GUIDE, PAPER FEED TRAY
HB1-4265-000	17 - 4	PAD, SEPARATION	HB1-4339-000	2 - 2	TRAY, PAPER FEED
HB1-4266-000	17 - 6	ARM, DETECTION	HB1-4340-000	2 - 1	TRAY, PAPER FEED,EXTENSION
HB1-4267-000	17 - 8	MOUNT, ARM,DETECTION	HB1-4343-000	21 - 4	BODY, CASSETTE
HB1-4268-000	17 - 1	ARM, PLATE,RIGHT	HB1-4344-000	21 - 3	GUIDE, PAPER WIDTH,RIGHT
HB1-4271-000	18 - 6	SUPPORT, TONER SENSOR	HB1-4346-000	2 - 12	COVER, UPPER
HB1-4272-000	18 - 8	GUIDE, PAPER FEED	HB1-4347-000	3 - 1	COVER, POWER SUPPLY
HB1-4273-000	18 - 7	GUIDE, TONER SENSOR	HB1-4348-000	1 - 3	TRAY, DOCUMENT
HB1-4277-000	14 - 15	ROLLER, FEED	HB1-4349-000	1 - 4	TRAY, DOCUMENT,EXTENSION
HB1-4279-020	13 - 12	GUIDE, PAPER FEED	HB1-4351-000	3 - 3	GUIDE, CABLE
HB1-4280-000	5 - 4	COVER, RELEASE	HB1-4352-000	4 - 4	SUPPORT, LEVER
HB1-4281-000	5 - 1	COVER, UPPER,RELEASE	HB1-4353-000	4 - 5	SHAFT, SUPPORT,LEVER
HB1-4282-000	13 - 9	ROLLER, PICK-UP	HB1-4354-000	5 - 5	PIVOT
HB1-4283-000	13 - 7	ROLLER, FEED	HB1-4357-000	1 - 5	LABEL, DESTINATION
HB1-4284-000	13 - 11	PLATE, PAPER GUIDE	HB1-4359-000	4 - 9	COVER, CABLE,MCNT
HB1-4285-000	12 - 7	CLUTCH, PAPER PICK-UP	HB1-4360-000	1 - 2	TRAY, SUPPORT
HB1-4286-000	13 - 8	CLUTCH	HB1-4361-000	4 - 21	SPACER
HB1-4287-000	16 - 3	STOPPER, CARTRIDGE		7 - 21	
HB1-4288-000	4 - 10	GUIDE, CABLE	HB1-4362-000	8 - 7	SHEET
HB1-4289-000	7 - 9	MOUNT, SHAFT	HB1-4365-000	10 - 17	SHEET, BRUSH, STATIC DISCHARGE
HB1-4291-000	7 - 17	COVER, BOTTOM	HB1-4367-000	18 - 1	SHEET
HB1-4292-000	7 - 17	COVER, BOTTOM	HB1-4368-000	7 - 20	COVER, SENSOR

PART NUMBER	FIGURE & KEY NO	DESCRIPTION	PART NUMBER	FIGURE & KEY NO	DESCRIPTION
HB1-4370-000	12 - 18	PLATE, SCANNER	HH2-2949-000	6 - 20	CABLE, FLAT, 20P
HB1-4371-000	10 - 3	SHEET, OPERATION PANEL	HH2-2950-000	6 - 21	CABLE, FLAT, 16P
HB1-4372-000	10 - 4	SHEET, FUNCTION	HH2-2951-000	6 - 6	CABLE WITH CONNECTOR, 3P
HB1-4376-000	10 - 3	SHEET, OPERATION PANEL	HH2-2952-000	4 - 16	CABLE WITH CONNECTOR, 3P
HB1-4377-000	10 - 4	SHEET, FUNCTION	HH2-2953-000	10 - 29	CABLE WITH CONNECTOR, 6P
HB1-4378-000	10 - 3	SHEET, OPERATION PANEL	HH2-2954-000	6 - 13	CABLE WITH CONNECTOR, 10P
HB1-4379-000	10 - 4	SHEET, FUNCTION	HH2-2955-000	17 - 7	CABLE WITH CONNECTOR, 3P
HB1-4380-000	2 - 14	SHEET	HH2-2956-000	6 - 16	CABLE WITH CONNECTOR, 11P
HB1-4383-000	6 - 18	SHEET	HH2-2957-000	13 - 14	CABLE WITH CONNECTOR, 9P
HB1-4385-000	10 - 3	SHEET, OPERATION PANEL	HH2-2958-000	10 - 24	WIRE, GROUNDING
HB1-4386-000	10 - 4	SHEET, FUNCTION	HH2-2959-000	6 - 14	CABLE WITH CONNECTOR, 9P
HB1-4396-000	6 - 23	PLATE, GROUNDING	HH2-2960-000	11 - 3	CABLE WITH CONNECTOR, 9P
HB1-4397-000	10 - 1	COVER, ONE TOUCH DIAL	HH2-2961-000	11 - 2	CABLE, FLAT, 12P
HB1-4673-000	7 - 6	PAD, SEPARATION	HH2-2962-000	6 - 22	CABLE WITH CONNECTOR, 2P
HB1-4674-000	7 - 7	SUPPORT, SEPARATION PAD	HH2-2964-000	6 - 15	CABLE WITH CONNECTOR, 6P
HB1-4677-000	10 - 3	SHEET, OPERATION PANEL	HH2-2965-000	11 - 20	WIRE, GROUNDING
HB1-4704-000	7 - 19	FOOT, PRINTER	HH2-2966-000	10 - 28	WIRE, GROUNDING
HB1-4710-000	10 - 3	SHEET, OPERATION PANEL	HH2-2967-000	4 - 8	WIRE, GROUNDING
HB1-4711-000	10 - 4	SHEET, FUNCTION	HH2-2968-000	4 - 28	CABLE WITH CONNECTOR, 3P
HB1-4856-000	11 - 4	ROLLER, SEPARATION	HH2-2969-000	25 - 1	CABLE WITH CONNECTOR, 6P
HB1-5092-000	16 - 10	BUSHING	HH2-2971-000	23 - TB1	CABLE WITH CONNECTOR, 2P
HF5-0399-000	10 - 15	WHITE SHEET UNIT	HH2-2977-000	25 - 2	CABLE WITH CONNECTOR, 9P
HF5-0540-000	16 - 5	LOCK, RELEASE COVER	HH2-2978-000	10 - 6	CABLE WITH CONNECTOR, 3P
HF5-0541-000	17 - 11	PICK-UP FRAME UNIT	HH2-2992-000	7 - 16	CABLE WITH CONNECTOR, 2P
HF5-0542-000	17 - 12	PLATE, MIDDLE	HH2-3017-000	25 - 4	CABLE WITH CONNECTOR, 6P
HF5-0543-000	11 - 18	ROLLER, DOCUMENT EJECT	HH3-5335-000	3 - 2	POWER SUPPLY UNIT
HF5-0544-000	11 - 12	LOCK, OPERATION PANEL	HH3-5336-000	23 - T303	TRANSFORMER, INVERTER, 1.5VA
HF5-0545-000	21 - 1	GUIDE, PAPER WIDTH,LEFT		23 - T304	
HF5-0547-000	12 - 10	PICK-UP ROLLER UNIT	HH3-5337-000	23 - T302	TRANSFORMER, INVERTER, 6.3VA
HG5-1308-000	10 - 8	SEPARATION GUIDE ASS'Y	HH3-5338-000	23 - T301	TRANSFORMER, INVERTER, 22VA
HG5-2043-000	4 - 7	NCU BOARD ASS'Y	HH3-5348-000	23 - L1	INDUCTOR
HG5-2048-000	4 - 7	NCU BOARD ASS'Y	HH3-5357-000	3 - 2	POWER SUPPLY UNIT
HG5-2180-000	12 - 1	ACTUATOR UNIT	HH4-3235-000	22 - IC501	IC, MBCU34102-105, MCU
HG5-2186-000	13 - 3	CAM UNIT	HH4-3236-000	22 - IC10	IC, HG73C051FD, GATE-ARRAY
HG5-2210-000	1 - 6	CASSETTE ASS'Y (A4)	HH4-3300-000	22 - IC26	IC, UPD703102GJ-A33-024-8EU
HG5-2221-000	6 - 2	PCNT BOARD ASS'Y	HH4-3340-040	22 - IC2	IC, MR27V1652D-22RA, MASK-ROM
HG5-2223-000	7 - 14	MODULAR BOARD ASS'Y	HH4-3369-000	1 - 11	CD-ROM, DRIVER SOFTWARE
HG5-2225-000	4 - 6	MCNT BOARD ASS'Y	HH4-3471-010	1 - 11	CD-ROM, DRIVER SOFTWARE
HG5-2226-000	3 - 8	INTERFACE BOARD ASS'Y	HH4-3509-000	22 - IC2	IC, MR27V1652D-RA, OTP-ROM
HG5-2233-000	7 - 14	MODULAR BOARD ASS'Y	HH7-2240-000	24 - L51	FIXED INDUCTOR TSU-FL 474
HG5-2333-000	6 - 1	SCNT BOARD ASS'Y		24 - L52	
HG5-2336-000	10 - 2	OPERATION PANEL UNIT	HH7-2408-000	26 - 1	HANDSET UNIT
HG5-2406-000	6 - 1	SCNT BOARD ASS'Y	HH7-2410-000	1 - 12	HANDSET ASS'Y (USA, AG)
HG5-2407-000	6 - 7	SPEAKER UNIT	HH7-2415-000	13 - 1	SOLENOID
HG5-2415-000	6 - 1	SCNT BOARD ASS'Y	HH7-2416-000	18 - 3	TONER SENSOR ASS'Y
HH2-1914-000	1 - 8	MODULAR CORD, 6P	HH7-2418-000	4 - 11	SOLENOID
HH2-2074-000	1 - 8	MODULAR CORD (GERM)	HH7-2419-000	11 - 13	MOTOR, DOCUMENT FEED
HH2-2219-000	1 - 8	MODULAR CORD	HH7-2422-000	14 - 16	MOTOR, MAIN
HH2-2478-000	1 - 8	MODULAR CORD, 2P	HH7-2424-000	11 - 1	CONTACT SENSOR UNIT
HH2-2824-000	1 - 8	MODULAR CORD, 2P	HH7-2427-000	24 - T1	TRANSFORMER, AUDIO
HH2-2946-000	6 - 19	CABLE, FLAT, 21P	HH7-2430-000	24 - IC1	IC, HFS113F022A1, HYBRID
HH2-2947-000	7 - 2	CABLE, FLAT, 14P	HH7-2460-000	26 - 1	HANDSET UNIT
HH2-2948-000	7 - 4	CABLE, FLAT, 23P	HH7-2541-000	24 - IC4	IC, H8P3074, HYBRID

FAX-L350/L350J 6.NUMERICAL INDEX

PART NUMBER	FIGURE & KEY NO	DESCRIPTION	PART NUMBER	FIGURE & KEY NO	DESCRIPTION
HH9-0261-000	22 - IC2	IC, MR27V1652D-15RA, OTP-ROM	RB1-7206-000	17 - 10	HOLDER, ARM
HS1-1063-000	11 - 9	BUSHING	RB1-7236-000	20 - 8	PIN, CONTACT
HS5-0148-000	14 - 12	GEAR, Z47	RB1-7237-000	20 - 6	PIN, CONTACT
HS5-0254-000	2 - 13	GEAR, Z16	RB1-7246-000	16 - 12	BUSHING
	8 - 5		RB1-7247-000	15 - 1	GUIDE, PAPER
HS5-0310-000	13 - 2	GEAR, Z18	RB1-7257-000	15 - 9	BUSHING, SPRING
HS5-0311-000	11 - 16	GEAR, Z82D	RB1-7284-020	19 - 3	ROLLER, FACE DOWN
HS5-0312-000	11 - 14	GEAR, Z59D	RB1-7286-000	19 - 4	SPRING, WIRE
HS5-0313-000	11 - 15	GEAR, Z21/Z54	RB1-7287-000	19 - 6	SPRING, WIRE
HS5-0314-000	11 - 7	GEAR, Z40D	RB1-7288-020	15 - 7	BUSHING
HS5-0315-000	11 - 10	GEAR, Z21D	RB1-7293-030	15 - 12	LEVER, SENSOR
HS5-0316-000	11 - 11	GEAR, Z21/28B	RB1-7294-000	15 - 13	SPRING, TORSION
HS5-0317-000	14 - 14	GEAR, Z28	RB1-7334-000	19 - 9	GUIDE, JAMMED PAPER REMOVAL
HS5-1042-000	12 - 6	BUSH	RB1-7341-030	15 - 2	GUIDE, SUB, CARTRIDGE, RIGHT
	13 - 20		RB1-8170-000	14 - 1	LEVER, RELEASE, D
	14 - 18		RB2-1655-000	20 - 2	BUSHING
HS5-1044-000	7 - 10	BUSHING	RB2-1656-000	20 - 4	BUSHING
HS5-1089-000	13 - 5	BUSHING	RB2-1657-000	20 - 1	ELIMINATOR, STATIC CHARGE
HS5-1090-000	11 - 19	BUSHING	RB2-1685-000	19 - 5	ROLLER, FACE UP
HS5-1091-000	11 - 17	BUSHING	RB2-1686-000	19 - 8	FRAME
HS5-2075-000	18 - 9	SPRING, PRESSURE	RB2-1690-000	15 - 15	BUSHING
HS5-2077-000	11 - 6	SPRING, CLUTCH	RB2-1706-000	21 - 2	SHEET, SEPARATION
HS5-2078-000	10 - 9	SPRING	RB2-7848-000	12 - 11	CAM, RIGHT
HS5-2129-000	10 - 16	SPRING, WHITE SHEET	RF5-1513-000	14 - 2	ARM, SWING
HS5-2141-020	2 - 8	SPRING, SLIDER	RF5-1514-020	16 - 9	GUIDE, CARTRIDGE, LEFT
	8 - 3		RF5-1515-020	16 - 8	GUIDE, CARTRIDGE
HS5-2192-000	4 - 17	SPRING	RF5-1533-000	16 - 7	PLATE, CONTINUITY
HS5-2193-000	17 - 3	SPRING, COMPRESSION	RF5-1534-000	16 - 2	ROLLER, TRANSFER
HS5-2194-000	18 - 5	SPRING	RF5-2358-000	16 - 1	GUIDE, TRANSFER
HS5-2196-000	5 - 2	SPRING, WIRE	RF5-2364-000	15 - 4	ROLLER, PRESSURE
HS5-2197-000	7 - 13	SPRING, COMPRESSION	RF5-2367-000	15 - 5	ROLLER, FEEDER
HS5-2198-000	7 - 8	SPRING, COMPRESSION	RF5-2368-000	15 - 14	ROLLER, FACE UP
HS5-2199-000	10 - 14	PLATE, PRESSURE	RF5-2382-000	6 - 12	COVER, WATERPROOF
HS5-2200-000	10 - 23	SPRING	RG5-3453-000	12 - 5	SWITCH LEVER ASSY
HS5-6023-030	10 - 26	ROLLER, BACK UP	RG5-3463-000	15 - 3	FIXING ASSY
HS5-6024-000	5 - 3	ROLLER, PAPER GUIDE	RG5-3476-030	15 - 16	FLAPPER
	18 - 10		RG5-3478-000	19 - 1	SPUR ASS'Y
HS5-6068-000	12 - 9	ROLLER, SUB	RG5-3479-000	19 - 2	SPUR ASS'Y
HS5-6069-000	10 - 20	ROLLER, DELIVERY	RG5-3497-000	12 - 4	SCANNER ASS'Y
HS5-9012-000	5 - 7	SCREW, TAP M3X6	RH2-5330-000	23 - TB301	CONNECTOR, 2P
	13 - 21			23 - TB303	
HT1-2148-000	1 - 1	USER'S GUIDE (ENGLISH)	RH2-5344-000	1 - 7	POWER SUPPLY CORD
HT1-3092-000	1 - 1	USER'S GUIDE (MODELE FRANCE)	RH6-3384-000	23 - R302	RESISTOR, 3MOHM, 0.5W
HT1-5068-000	1 - 1	USER'S GUIDE (DEUTSCH)		23 - R319	
HT1-6041-000	1 - 1	USER'S GUIDE (CHINESE)	RH6-3858-000	23 - R328	RESISTOR, METAL
HY9-0007-000	27 - T1	LUBE, MOLYKOTE EM-50L, GREASE	RS5-0788-000	14 - 11	GEAR, 32T/93T
HY9-0022-000	27 - T4	IC-REMOVING TOOL (24-64P)	RS5-0789-000	14 - 7	GEAR, 37T
RB1-2152-000	7 - 18	ROLLER, ARM	RS5-0790-000	14 - 10	GEAR, 54T/19T
RB1-7129-000	16 - 6	SPRING, GROUNDING	RS5-0791-000	14 - 3	GEAR, 36T
RB1-7172-000	13 - 13	SPRING, GROUNDING	RS5-0793-000	14 - 4	GEAR, 22T
RB1-7185-000	17 - 2	ARM, PLATE, LEFT	RS5-0794-000	14 - 5	GEAR, 24T
RB1-7193-000	12 - 8	CAM, LEFT	RS5-0797-000	15 - 6	GEAR, 18T
RB1-7205-000	13 - 16	SPRING, TORSION	RS5-0798-000	14 - 6	GEAR, 15T

PART NUMBER	FIGURE & KEY NO	DESCRIPTION	PART NUMBER	FIGURE & KEY NO	DESCRIPTION				
RS5-0799-000	14 - 8	GEAR, 51T/17T	XB4-7300-807	2 - 10	SCREW, TAP TIGHT, BINDING HEAD				
RS5-2502-000	17 - 5	SPRING, COMPRESSION		7 - 22					
RS5-2504-000	20 - 3	SPRING, COMPRESSION		10 - 30					
RS5-2505-000	20 - 5	SPRING, COMPRESSION		11 - 22					
RS5-2508-000	15 - 10	SPRING, COMPRESSION		12 - 15					
RS5-2512-000	20 - 7	SPRING, COMPRESSION		17 - 13					
RS5-8543-020	19 - 7	LABEL, "WARNING HIGH TEMP"		18 - 11					
RS6-0380-000	14 - 13	GEAR, 23T/98T		XB4-7301-007		4 - 24	SCREW, TAP TIGHT BH3X10		
VS1-5057-002	16 - 11	CONNECTOR, 2P				8 - 15		SCREW, BINDING HEAD SELF-TPG	
WC4-5052-000	7 - 15	MICRO SWITCH				21 - 5			
WG8-5362-000	4 - 14	PHOTO-INTERRUPTER, TLP1241		XB4-7400-807		3 - 6	SCREW, TAPPING, TRUSS HEAD, M4X8		
	6 - 4			XB4-7401-007		5 - 8			
	10 - 7					6 - 11			
	13 - 18					7 - 23			
	17 - 9					7 - 27		SCREW, BINDING HEAD, SELF-TPG	
	22 - BAT1			BATTERY, LITHIUM, CR2032/1HS		XB4-7402-009			7 - 24
	22 - C11			CAPACITOR, ELE, DOUBLE LAYER		XB6-7300-607		7 - 25	SCREW, TP, M3X6
	22 - JP1			PLUG, JUMPER		XB6-7300-807		12 - 14	SCREW, TP, M3X8
	4 - 20		CLIP, CABLE		14 - 19				
	7 - 1				15 - 8				
12 - 17		XB6-7301-205	7 - 26	SCREW, TP, M3X12					
15 - 17		XD2-1100-642	13 - 10	RING, E					
25 - 3		XD9-0108-000	13 - 4	PIN, DOWEL					
WT2-0434-000	13 - 19	CLIP	XD9-0121-000	14 - 17	PIN, DOWEL				
	11 - 24	CLIP, CABLE	XD9-0159-000	12 - 13	PIN, DOWEL				
WT2-5018-000	11 - 24	CLIP, CABLE							
WT2-5026-000	4 - 19	CLIP, CABLE							
WT2-5089-000	4 - 27	CLAMP							
WT2-5134-000	3 - 7	CLAMP, CABLE							
WT2-5465-000	1 - 14	RIVET							
	26 - 3								
WT2-5629-000	4 - 22	CLIP							
WT3-5020-000	1 - 7	CORD, POWER							
WT3-5023-000	1 - 7	CORD, POWER							
WT3-5058-000	1 - 7	CORD, POWER							
WT8-0053-000	8 - 13	REVET							
XA9-0476-000	2 - 9	SCREW, TP M3X8							
	4 - 23								
	8 - 12								
	10 - 31								
	6 - 9		SCREW, TAP M3X6						
XA9-0863-000	16 - 14								
	11 - 23	SCREW, BH3X4 (S)							
XB1-2300-407	3 - 5	SCREW, CROSS-RECESS, FCH							
	4 - 25								
	13 - 23								
XB3-6300-800	3 - 4	SCREW, RS, M3X8							
	4 - 26								
	5 - 6								
	6 - 10								
	12 - 16								
	15 - 11								
XB3-6301-000	16 - 13								
	2 - 11	SCREW, RS, M3X10							

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